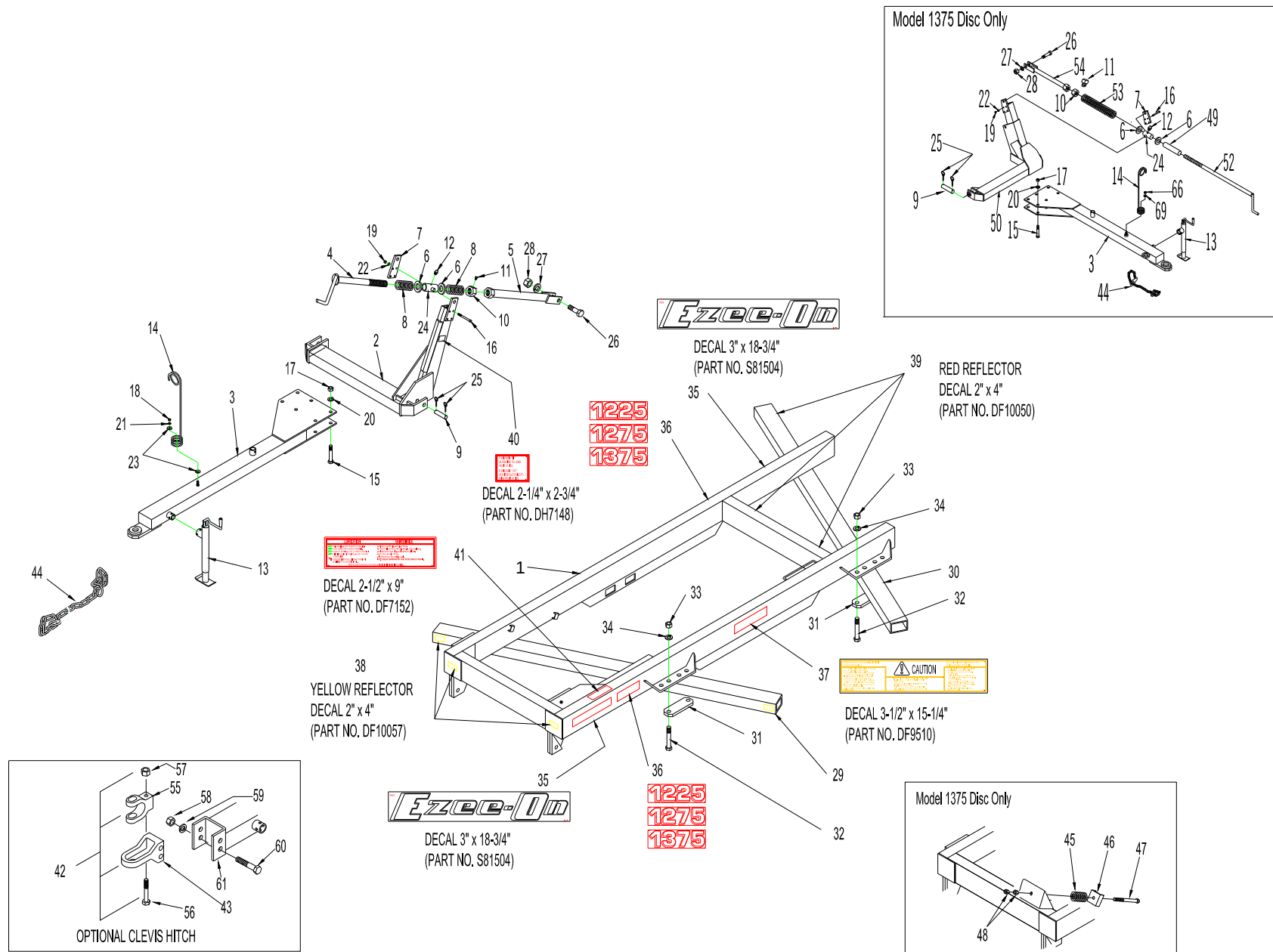


PARTS LIST INDEX

MODEL 1225-1275-1375 DISC

DESCRIPTION	PAGE
FRAME, HITCH AND LEVELING CRANK ASSEMBLY	58
ROCKSHAFT AND WHEEL ASSEMBLY	60
DISC GANGS ASSEMBLIES – SOLID HANGERS	61 – 67
STONE FLEX BEARING HANGERS	68 – 70
SCRAPER ASSEMBLY	71 – 74
HYDRAULIC SYSTEM ASSEMBLY	75
ROCKSHAFT CYLINDER ASSEMBLY	75
DISC LIGHT KIT – (used prior to 2002)	76
DISC LIGHT KIT – (used after 2002)	77 – 78



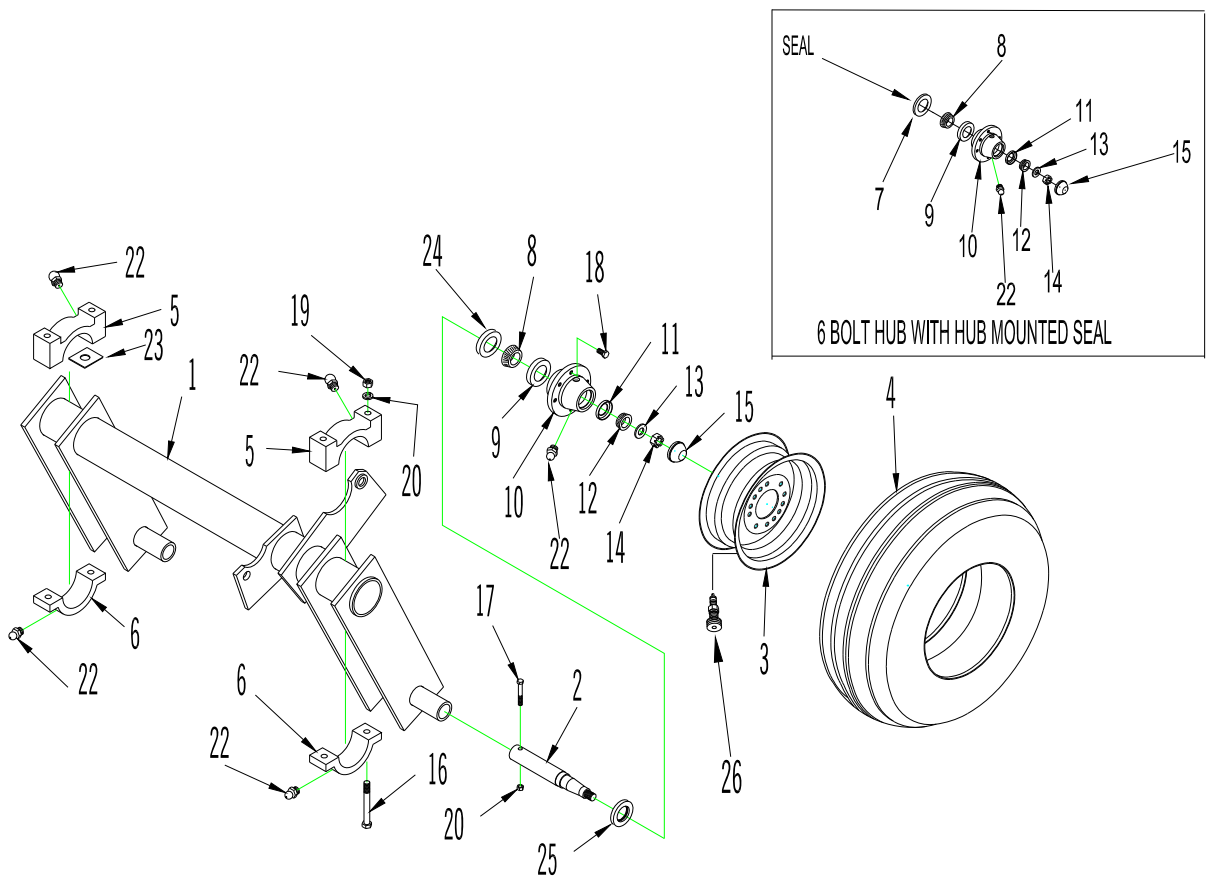
FRAMES, HITCH & LEVELLING CRANK

FRAME, HITCH, AND LEVELLING CRANK ASSEMBLY

MODEL 1225-1275-1375 DISCS

REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D	REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D
1	DF7140	1225N Frame c/w Decals	1	30		REAR GANG BEAM 9" (229mm) SPACING	
	DF7141	1275N Frame c/w Decals	1		DBS72-6	72" (1829mm) Gang Beam (4" x 6") - 1225N (17 blade disc)	*
	DF7142	1225M Frame c/w Decals	1		DBS92-6	92" (2337mm) Gang Beam (4" x 6") - 1225N (21 blade disc)	*
	DF7143	1275M Frame c/w Decals	1		DBS110-6	110" (2794mm) Gang Beam (4" x 6") - 1225N (25 blade disc)	*
	DF7144	1225W Frame c/w Decals	1		DBS130-6	130" (3302mm) Gang Beam (4" x 6") - 1225M (29 blade disc)	*
	DF7145	1275W Frame c/w Decals	1		DBS147-6	147" (3734mm) Gang Beam (4" x 6") - 1225M (33 blade disc)	*
	DF7145	1375W Frame c/w Decals	1		DBS168-6	168" (4267mm) Gang Beam (4" x 6") - 1225M (37 blade disc)	*
2	DHA7146	Draw Bar 1225N, 1275N	1		DBS186-6	186" (4274mm) Gang Beam (4" x 6") - 1225M (41 blade disc)	*
	DHA7147	Draw Bar 1225M, 1275M, 1225W, and 1275W	1		DBS204-6	204" (5182mm) Gang Beam (4" x 6") - 1225W (45 blade disc)	*
3	DHA7224	Std. Tongue (all models)	1		DBS222-6	222" (5639mm) Gang Beam (4" x 6") - 1225W (49 blade disc)	*
	DHA7165	Tongue for bolt-on Cast Hitch - (optional)	1		DBS240-6	240" (6096mm) Gang Beam (4" x 6") - 1225W (53 blade disc)	*
4	DCA3	Levelling Crank	1			REAR GANG BEAM 10-1/2" (268mm) SPACING (T2-215 SERIES BEARING)	
5	DCAS181	Levelling Link	1		DBS77-6	77" (1956mm) Gang Beam (4" x 6") - 1225N (15 blade disc)	*
6	DC15	Thrust Bearing - Timken #T199	2		DBS96-6	96" (2438mm) Gang Beam (4" x 6") - 1225N (19 blade disc)	*
7	DHS146	Levelling Arm Lug	1		DBS118-6	118" (2997mm) Gang Beam (4" x 6") - 1225N (23 blade disc)	*
8	DH1	Compression Spring - Levelling Crank	2		DBS118-6	118" (2997mm) Gang Beam (4" x 6") - 1225M (23 blade disc)	*
9	DH7158	1-1/4" Dia. (31.7mm) Hitch Pln	2		DBS140-6	140" (3556mm) Gang Beam (4" x 6") - 1225M (27 blade disc)	*
10	DH5	2" N.C. (50.8mm) Heavy Nut - Drilled For Set Screw	1		DBS162-6	162" (4115mm) Gang Beam (4" x 6") - 1225M (31 blade disc)	*
11	B0500105	1/2" x 1" N.C. (12.7 x 25.4mm) Square Head Set Screw	1		DBS174-6	174" (4420mm) Gang Beam (4" x 6") - 1225M (33 blade disc)	*
12	10GN1	1/4" (6.35mm) - 28 Straight Grease Fitting	1		DBS195-6	195" (4953mm) Gang Beam (4" x 6") - 1275M (37 blade disc)	*
13	DHB5170	Hitch Jack	1		DBS216-6	216" (5486mm) Gang Beam (4" x 6") - 1225W (41 blade disc)	*
14	DHA5161	Hose Support	1		DBS236-6	236" (5994mm) Gang Beam (4" x 6") - 1225W (45 blade disc)	*
15	B100060	1" x 6" N.C. (25.4 x 152mm) Hex. Bolt Gr. 5 (Plated)	6			REAR GANG BEAM 10-1/2" (268mm) SPACING (T2-215 SERIES BEARING)	
16	B050050	1/2" x 5" N.C. (12.7 x 127mm) Hex. Bolt Gr. 5 (Plated)	4		DBS92-6	92" (2337mm) Gang Beam (4" x 6") - 1275N (15 blade disc)	*
17	BN100	1" N.C. (25.4mm) Hex. Nut (Plated)	6		DBS108-6	108" (2743mm) Gang Beam (4" x 6") - 1275N (19 blade disc)	*
18	BN062	5/8" N.C. (15.7mm) Hex. Nut (Plated)	1		DBS130-6	130" (3302mm) Gang Beam (4" x 6") - 1275N (23 blade disc)	*
19	BN050	1/2" N.C. (12.7mm) Hex. Nut (Plated)	4		DBS130-6	130" (3302mm) Gang Beam (4" x 6") - 1275M (23 blade disc)	*
20	BW100L	1" (25.4mm) Lockwasher (Plated)	6		DBS152-6	152" (3861mm) Gang Beam (4" x 6") - 1275M (27 blade disc)	*
21	BW062L	5/8" (15.7mm) Lockwasher (Plated)	1		DBS174-6	174" (4420mm) Gang Beam (4" x 6") - 1275M (31 blade disc)	*
22	BW050L	1/2" (12.7mm) Lockwasher (Plated)	4		DBS186-6	186" (4724mm) Gang Beam (4" x 6") - 1275M (33 blade disc)	*
23	---	11/16" L.D. (17.3mm) Flatwasher	2		DBS204-6	204" (5182mm) Gang Beam (4" x 6") - 1275W (37 blade disc)	*
24	DCAS184	Bearing Tube - Levelling Crank	1		DBS228-6	228" (5791mm) Gang Beam (4" x 6") - 1275W (41 blade disc)	*
25	CS5076	7/16" (10.9mm) Lockwasher	4		DBS248-6	248" (6299mm) Gang Beam (4" x 6") - 1275W (45 blade disc)	*
26	DR5215	1-1/4" x 4-3/4" (31.7 x 120.6mm) N.C. Hex Bolt w/Special Thread Length	1			REAR GANG BEAM 12" (305mm) SPACING (T2-215 SERIES BEARING)	
27	BW125L	1-1/4" (31.7mm) Spacer Washer	1		DBS86-6	86" (2184mm) Gang Beam (4" x 6") - 1275N (13 blade disc)	*
28	BP25150	1-1/4" (31.7mm) N.C. Hex Nut	1		DBS110-6	110" (2794mm) Gang Beam (4" x 6") - 1275N (17 blade disc)	*
29		FRONT GANG BEAM 9" (229mm) SPACING	*		DBS135-6	135" (3429mm) Gang Beam (4" x 6") - 1275N (21 blade disc)	*
	DBS72-6	72" (1829mm) Gang Beam (4" x 6") - 1225N (17 blade disc)	*		DBS135-6	135" (3429mm) Gang Beam (4" x 6") - 1275M (23 blade disc)	*
	DBS84-6	84" (2134mm) Gang Beam (4" x 6") - 1225N (21 blade disc)	*		DBS159-6	159" (4039mm) Gang Beam (4" x 6") - 1275M (25 blade disc)	*
	DBS102-6	102" (2591mm) Gang Beam (4" x 6") - 1225N (25 blade disc)	*		DBS182-6	182" (4623mm) Gang Beam (4" x 6") - 1275M (29 blade disc)	*
	DBS126-6	126" (3200mm) Gang Beam (4" x 6") - 1225M (29 blade disc)	*		DBS195-6	195" (4953mm) Gang Beam (4" x 6") - 1275M (31 blade disc)	*
	DBS144-6	144" (3658mm) Gang Beam (4" x 6") - 1225M (33 blade disc)	*		DBS210-6	210" (5334mm) Gang Beam (4" x 6") - 1275W (37 blade disc)	*
	DBS162-6	162" (4115mm) Gang Beam (4" x 6") - 1225M (37 blade disc)	*		DBS232-6	232" (5893mm) Gang Beam (4" x 6") - 1275W (37 blade disc)	*
	DBS180-6	180" (4572mm) Gang Beam (4" x 6") - 1225W (41 blade disc)	*		DBS258-6	258" (6553mm) Gang Beam (4" x 6") - 1275W (41 blade disc)	*
	DBS198-6	198" (5029mm) Gang Beam (4" x 6") - 1225W (45 blade disc)	*		DBS133-6	133" (3378mm) Gang Beam (4" x 6") - 1375M (21 blade disc)	*
	DBS216-6	216" (5486mm) Gang Beam (4" x 6") - 1225 W (49 blade disc)	*		DBS159-6	159" (4039mm) Gang Beam (4" x 6") - 1375M (25 blade disc)	*
	DBS234-6	234" (5944mm) Gang Beam (4" x 6") - 1225 W (53 blade disc)	*		DBS183-6	183" (4648mm) Gang Beam (4" x 6") - 1375M (29 blade disc)	*
		FRONT GANG BEAM 10-1/2" (267mm) SPACING (214 OR 410 SERIES BEARING)	*		DBS195-6	195" (4953mm) Gang Beam (4" x 6") - 1375M (31 blade disc)	*
	DBS72-6	72" (1829mm) Gang Beam (4" x 6") - 1225N (15 blade disc)	*	31	DG7162	Gang Beam Clamp Plate - 1" x 4" x 11-3/8" (25.4 x 102 x 289mm)	4
	DBS90-6	90" (2286) Gang Beam (4" x 6") - 1225N (19 blade disc)	*	32	B125075	1-1/4" x 7-1/2" N.C. (31.7 x 190.5mm) Hex Bolt Gr. 5 (Plated)	8
	DBS108-6	108" (2743mm) Gang Beam (4" x 6") - 1225N (23 blade disc)	*	33	BN125	1-1/4" N.C. (31.7mm) Hex Nut (Plated)	8
	DBS108-6	108" (2743mm) Gang Beam (4" x 6") - 1225M (23 blade disc)	*	34	---	2-1/8" O.D. x 1-5/16" I.D. x 1/4 Flatwasher -- (53.8 x 33.2 x 6.35mm)	8
	DBS138-6	138" (3505mm) Gang Beam (4" x 6") - 1225N (27 blade disc)	*	35	S81504	Ezee-On Decal - 3" x 18-3/4" -- (76 x 476mm)	2
	DBS150-6	150" (3810mm) Gang Beam (4" x 6") - 1225M (31 blade disc)	*				
	DBS162-6	162" (4115mm) Gang Beam (4" x 6") - 1225M (33 blade disc)	*	36	DF7149	1225 Decal - 3-1/4" x 10-1/4" -- (82.5 x 260.4mm)	2
	DBS186-6	186" (4724mm) Gang Beam (4" x 6") - 1225M (37 blade disc)	*		DF7150	1275 Decal - 3-1/4" x 10-1/4" -- (82.5 x 260.4mm)	2
	DBS210-6	210" (5334mm) Gang Beam (4" x 6") - 1225M (41 blade disc)	*		DF7151	1375 Decal - 3-1/4" x 10-1/4" -- (82.5 x 260.4mm)	2
	DBS228-6	228" (5791mm) Gang Beam (4" x 6") - 1225M (45 blade disc)	*				
		FRONT GANG BEAM 10-1/2" (267mm) SPACING (T2-215 SERIES BEARING)	*	37	DF9510	Caution Decal - 3-1/2" x 15-1/4" -- (88.9 x 387mm)	1
	DBS80-6	80" (2032mm) Gang Beam (4" x 6") - 1275N (15 blade disc)	*	38	DF10057	Yellow Reflector - 2" x 4" -- (50.8 x 101.6mm)	4
	DBS98-6	98" (2489mm) Gang Beam (4" x 6") - 1275N (19 blade disc)	*	39	DF10050	Red Reflector - 2" x 4" -- (50.8 x 101.6mm)	4
	DBS120-6	120" (3048mm) Gang Beam (4" x 6") - 1275N (23 blade disc)	*	40	DH7148	Crank Decal - 2-1/4" x 2-3/4" -- (57.2 x 69.8mm)	1
	DBS120-6	120" (3048mm) Gang Beam (4" x 6") - 1275M (23 blade disc)	*	41	DF7152	Maintenance Decal - 2-1/2" x 9" -- (63.5 x 229mm)	1
	DBS141-6	141" (3581mm) Gang Beam (4" x 6") - 1275M (27 blade disc)	*	42	DH7164	Cast Hitch and Clevis Hitch c/w bolt and nut (optional)	1
	DBS162-6	162" (4115mm) Gang Beam (4" x 6") - 1275M (31 blade disc)	*	43	DH7163	Cast Hitch Tongue - (optional)	1
	DBS174-6	174" (4420mm) Gang Beam (4" x 6") - 1275M (33 blade disc)	*	44	D13090	20200 lb Safety Chain (optional)	1
	DBS195-6	195" (4953mm) Gang Beam (4" x 6") - 1275W (37 blade disc)	*	45	DC9615	11" Long (279mm) Cushion Spring - (Model 1375 Only)	2
	DBS216-6	216" (5486mm) Gang Beam (4" x 6") - 1275W (41 blade disc)	*	46	DF10046	Cushion Pad - (Model 1375 Only)	1
	DBS240-6	240" (6096mm) Gang Beam (4" x 6") - 1275W (45 blade disc)	*	47	B100140	1" x 14" N.C. (25.4 x 356mm) Hex Bolt - (Model 1375 Only)	1
		FRONT GANG BEAM 12" (305mm) SPACING (T2-215 SERIES BEARING)	*	48	DF9510	1" N.C. (25.4mm) Hex Bolt - (Model 1375 Only)	24
	DBS72-6	72" (1829mm) Gang Beam (4" x 6") - 1275N (13 blade disc)	*				
	DBS98-6	98" (2489mm) Gang Beam (4" x 6") - 1275N (17 blade disc)	*	49	DC13098	11" (279mm) Levelling Crank Spacer	1
	DBS121-6	121" (3073mm) Gang Beam (4" x 6") - 1275N (21 blade disc)	*	50	DHA12016	Hitch Draw Bar -- (Model 1375 Only)	1
	DBS121-6	121" (3073mm) Gang Beam (4" x 6") - 1275M (21 blade disc)	*	51	DCA9970	Crank -- 50" (1270mm) Long -- (Model 1375 Only)	1
	DBS150-6	150" (3810mm) Gang Beam (4" x 6") - 1275M (25 blade disc)	*	52	DC13098	Spacer Tube - 11" Lg. (279mm) -- (Model 1375 Only)	1
	DBS171-6	171" (4343mm) Gang Beam (4" x 6") - 1275M (29 blade disc)	*	53	DC9618	22" (559mm) Spring -- (Model 1375 Only)	1
	DBS184-6	184" (4674mm) Gang Beam (4" x 6") - 1275M (31 blade disc)	*	54	DCA8577	Levelling Link -- 21" (533mm) -- (Model 1375 Only)	1
	DBS195-6	195" (4953mm) Gang Beam (4" x 6") - 1275W (33 blade disc)	*	55	DH7164	Cast Clevis -- (Optional)	1
	DBS219-6	219" (5563mm) Gang Beam (4" x 6") - 1275W (37 blade disc)	*	56	B075050-8	3/4" x 5" N.C. Hex Bolt -- Grade 8	1
	DBS246-6	246" (6248mm) Gang Beam (4" x 6") - 1275W (41 blade disc)	*	57	BN075-SL	3/4" N.C. Hex Steel Locknut	1
	DBS124-6	124" (3150mm) Gang Beam (4" x 6") - 1375M (21 blade disc)	*	58	BN100	1" N.C. Hex Nut	1
	DBS145-6	145" (3683mm) Gang Beam (4" x 6") - 1375M (25 blade disc)	*	59	BW100L	1" Lockwasher	2
	DBS171-6	171" (4343mm) Gang Beam (4" x 6") - 1375M (29 blade disc)	*	60	B100055	1" x 5-1/2" N.C. Hex Bolt	2
	DBS183-6	183" (4648mm) Gang Beam (4" x 6") - 1375M (31 blade disc)	*	61	DH7166	Hitch Bracket -- (weld-on)	1

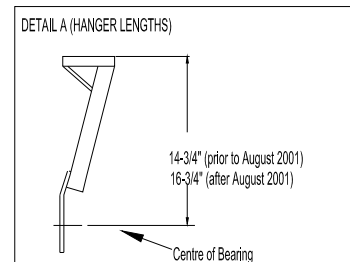
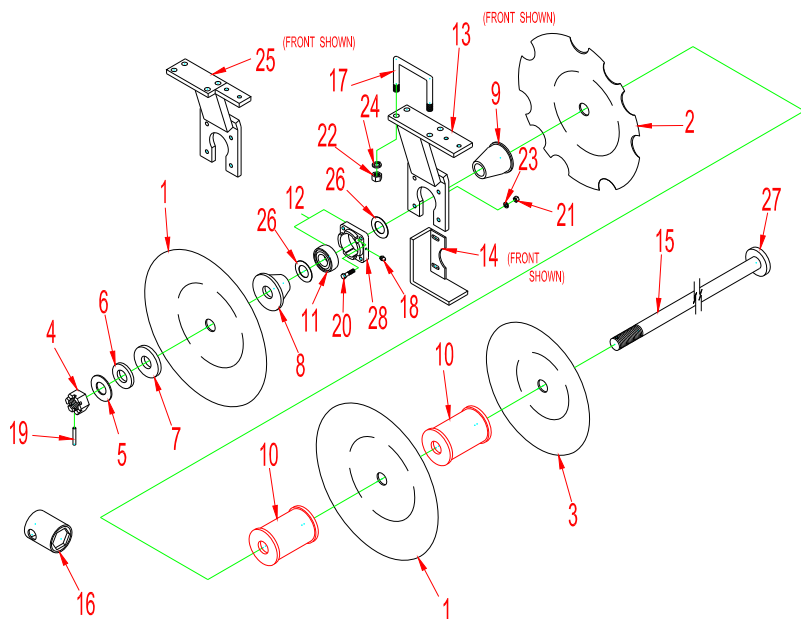
*As Required



ROCKSHAFT AND WHEEL ASSEMBLY MODEL 1225-1275-1375 DISCS

REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D
1	DR7153 DR7154 DR7155	Rockshaft 1225N, 1275N Rockshaft 1225M, 1275M, 1375M Rockshaft 1225W, 1275W	1 1 1
2	DR7156	618 Spindle- 14-1/2" (368mm)	*
3	DR5261	15" x 8" - (381 x 203mm) 6 Bolt Rim	*
4	IIL15FIC IIL15FID IIL15FIF	11L x 15- 6 PR Tubeless Tire 11L x 15- 8PR Tubeless Tire 11L x 15- 12 PR Tubeless Tire	* * *
5	DR860IT	Rockshaft Bearing - Bottom Half	2
6	DR8601B	Rockshaft Bearing - Top Half	2
7	DR122	Grease Seal	*
8	DR120	Cone Bearing - #LM25580	*
9	DR118	Cup - #LM25520	*
10	DRA9	618 Hub Complete c/w Cups	*
11	DR92	Cup - #LM48510	*
12	DR91	Cone Bearing - #LM48548	*
13	BW20010614F	2" O.D. x 1-1/16" I.D. x .140 (50.8 x 26.9 x 3.6mm) Flatwasher	*
14	DR110	1" N.F. (25.4mm) Slotted Hex. Nut	*
15	DR123	Hub Cap	*
16	B075065	3/4" x 6-1/2" N.C. (19.0 x 165mm) Hex. Bolt Gr. 5 (Plated)	4
17	B050035	1/2" x 3-1/2" N.C. (12.7 x 88.9mm) Hex. Bolt (Plated)	2
18	DR125	9/16" N.F. x 1-1/8" (14.2 x 28.4mm) Wheel Bolt	*
19	BN075	3/4" N.C. (19.0mm) Hex. Nut (Plated)	*
20	BN050L	1/2" N.C. (12.7mm) Nylon Locknut (Plated)	2
21	BW075L	3/4" (19.0mm) Lockwasher (Plated)	4
22	10GNI	1/4" (6.35mm) - 28" Grease Fitting	*
23	C50692	2" x 3" (50.8 x 76.2mm) Shim	*
24	DR13191	Seal Cup - Spindle Mount Type	*
25	DR13190	Grease Seal - Spindle Mount Type	*
26	C60154	Valve Stem - Metal	*

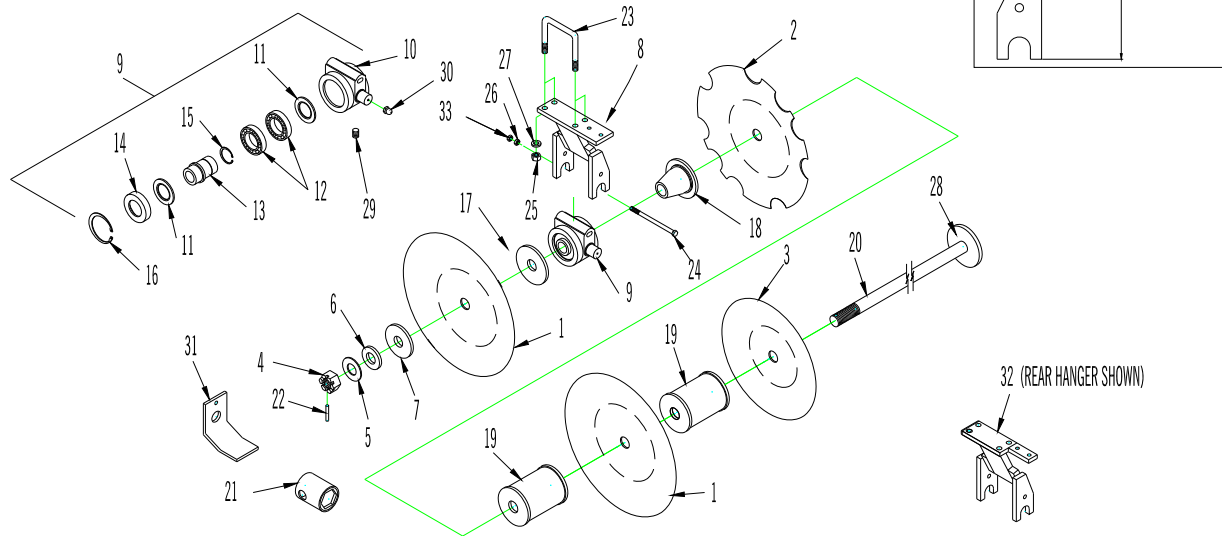
* as required



MODEL 1225 DISC GANG with 214 & 410 SERIES BEARING ASSEMBLY
(used w/Hanger Mounted Scraper Bar – prior to S/N 51462)

REF. NO.	PART NO.	DESCRIPTION	QTY REQ'D	REF. NO.	PART NO.	DESCRIPTION	QTY REQ'D
1	DG137	24" x 5/16" (610mm x 8mm) plain blade	*	14	DGA40	Front L.H., Rear R.H. Bearing Guard – 410 Series Bearing	*
2	DG79	24" x 9/32" (610mm x 7mm) notched blade	*		DGA39	Front R.H., Rear L.H. Bearing Guard – 410 Series Bearing	*
	DG138	24" x 5/16" (610mm x 8mm) notched blade	*	15		Gang Bolt for 9" Spacing	*
	DG75	26" x 5/16" (660mm x 8mm) notched blade	*		DGA67	7 blade - 62-3/4" (1594mm) long	*
	DG87	26" x 3/8" (660mm x 9mm) notched blade	*		DGA68	8 blade - 72" (1829mm) long	*
	DG159	26" x 3/8" (660mm x 9mm) notched cone blade	*		DGA69	9 blade - 81" (2057mm) long	*
3	DG149	20" x .236" (508mm x 6mm) plain outrigger blade	*		DGA70	10 blade - 90-1/2" (2299mm) long	*
	DG64	22" x .236" (559mm x 6mm) plain outrigger blade	*		DGA71	11 blade - 99-3/4" (2534mm) long	*
	DG76	24" x .275" (610mm x 7mm) plain outrigger blade	*		DGA72	12 blade - 109" (2769mm) long	*
4	DG82	2" N.C. (50.8mm) Heavy hex slotted nut	*		DGA73	13 blade - 118-1/2" (3010mm) long	*
5	DG89	1/4" (6.35mm) shim washer	*		DGA74	14 blade - 128-1/2" (3264mm) long	*
6	DG88	1/2" (12.7mm) shim washer	*		DGA129	15 blade - 136-3/4" (3473mm) long	*
7	DG78	5-1/2" O.D. x 2" I.D. x 5/8" (138mm x 50.8mm x 15.7mm) head washer – (used prior to 2003)	*			Gang Bolt for 10-1/2" Spacing - includes washer	*
	DG13185	5-1/2" O.D. x 2" I.D. x 3/4" (138mm x 50.8mm x 19.0mm) head washer – used w/24" blades – (used 2003 and later)	*		DGA76	6 blade - 61" (1549mm) long	*
	DG13184	6" O.D. x 2" I.D. x 1" (152mm x 50.8mm x 25.4mm) head washer – used w/26" blades – (used 2003 and later)	*		DGA77	7 blade - 71-1/2" (1816mm) long	*
8	DGA106**	9" & 10-1/2" (230 & 267mm) Spacing Short Half Spool for 410 Series Bearings. – 3-1/4" (83mm) Long - concave side w/6" washer	*		DGA78	8 blade - 82-1/4" (2089mm) long	*
9	DGA103	9" (230mm) Spacing Long Half Spool for E2410N Bearings - 4-3/16" (106mm) Long - concave side	*		DGA79	9 blade - 93" (2362mm) long	*
	DGA136	9" (230mm) Spacing Long Half Spool for 410WSS Bearings – 3-11/16" (93mm) Long - concave side	*		DGA80	10 blade - 104" (2642mm) long	*
	DGA105	10-1/2" (267mm) Spacing Long Half Spool for E2410N Bearings - 5-11/16" (144mm) Long - concave side	*		DGA81	11 blade - 114-3/4" (2915mm) long	*
	DGA131	10-1/2" (267mm) Spacing Long Half Spool for 410WSS Bearings - 5-1/4" (133mm) Long - concave side	*		DGA82	12 blade - 125-3/4" (3194mm) long	*
10	DGA100	9" (230mm) Spacing Full Spool - 6" (152mm) diameter both ends	*		DGA83	13 blade - 136-1/2" (3467mm) long	*
	DGA101	10-1/2" (267mm) Spacing Full Spool - 6" (152mm) diameter both ends	*		DGA84	14 blade - 147-1/2" (3747mm) long	*
11	DG38	214 Series Greaseable Bearing – (1-9/16" Lg inner race)	*	16	DGA35	Socket Wrench	*
	DG5364	E2410N Series Greaseable Bearing – (1-9/16" Lg inner race)	*	17	DG5379	7/8" x 6" x 5-7/8" (22 x 152 x 149mm) long U-bolt - standard hanger	*
	DG108	410WSS Series Greaseable Bearing – 2-1/16" (52mm) long inner race	*	18	10GN1	1/4" (6.35mm) - 28 Grease fitting	2
12	DGB5335	214 Bearing c/w Housing and Grease Fitting – (1-9/16" Lg inner race)	*	19	DG10310	7/16" x 3" (10.9 x 76.2mm) lock pin	*
	DGB5363	E2410N Series Greaseable Bearing and Housing – (1-9/16" Lg inner race)	*	20	B062022	5/8" x 2-1/4" N.C. (15.7 x 57.2mm) Hex Bolt	*
	DGB109	410WSS Series Greaseable Bearing c/w Housing and Grease Fitting – (2-1/16" Lg inner race)	*		BP62025	5/8" x 2-1/2" N.C. (15.7 x 63.5mm) Hex Bolt – used with bearing guard	*
13	DGA5318	Front L.H., Rear R.H. straight bearing hanger - 410 series bearing – 14-3/4" (375mm) top to centre of bearing – used prior to Aug. 2001 – see Detail A above	*	21	BN062	5/8" N.C. (15.7mm) Hex Nut	*
	DGA5319	Front R.H., Rear L.H. straight bearing hanger - 410 series bearing – 14-3/4" (375mm) top to centre of bearing – used prior to Aug. 2001 – see Detail A above	*	22	BN087	7/8" N.C. (22.2mm) Hex Nut	*
	DGA13150	Front L.H., Rear R.H. straight bearing hanger - 410 series bearing – 16-3/4" (425mm) top to centre of bearing – used after Aug. 2001 – see Detail A above	*	23	BW062L	5/8" (15.7mm) Lockwasher	*
	DGA13151	Front R.H., Rear L.H. straight bearing hanger - 410 series bearing – 16-3/4" (425mm) top to centre of bearing – used after Aug. 2001 – see Detail A above	*	24	BW087L	7/8" (22.2mm) Lockwasher	*
				25	DGA5322	Front L.H., Rear R.H. 2" (50.8mm) offset bearing hanger - 410 series bearing – 14-3/4" (375mm) top to centre of bearing – used prior to Aug. 2001 – see Detail A above	*
					DGA5323	Front R.H., Rear L.H. 2" (50.8mm) offset bearing hanger - 410 series bearing – 14-3/4" (375mm) top to centre of bearing – used prior to Aug. 2001 – see Detail A above	*
					DGA13152	Front L.H., Rear R.H. 2" (50.8mm) offset bearing hanger - 410 series bearing – 16-3/4" (425mm) top to centre of bearing – used after Aug. 2001 – see Detail A above	*
					DGA13153	Front R.H., Rear L.H. 2" (50.8mm) offset bearing hanger - 410 series bearing – 16-3/4" (425mm) top to centre of bearing – used after Aug. 2001 – see Detail A above	*
				26	DG237	3-1/2" O.D. x 2" I.D. x 1/16" (114mm x 50.8mm x 1.6mm) Bearing Shield – (used with 214 and E2410N bearings only)	*
				27	DGA5370	5-1/2" (139.7mm) Gang Washer – weld-on	*
				28	DG96	Housing – 214 & 410 Bearing	*

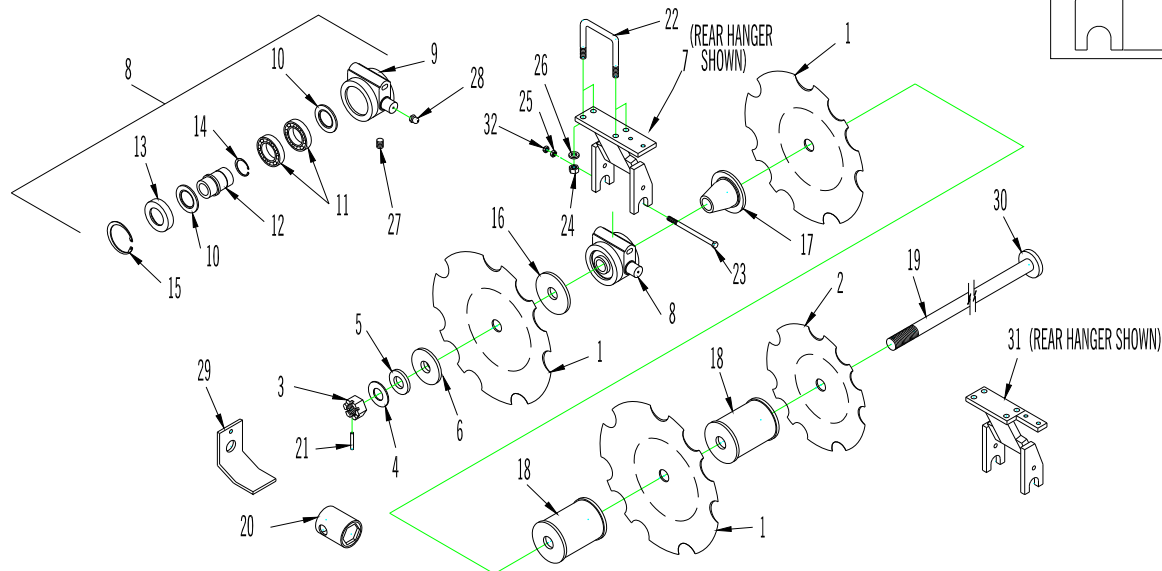
* as required



MODEL 1225 DISC GANG (WITH STANDARD HANGERS FOR T2-215 BEARINGS) – 9", 10-1/2", & 12" (230, 267 & 305mm) SPACING
(used w/Hanger Mounted Scraper Bar – prior to S/N 51462)

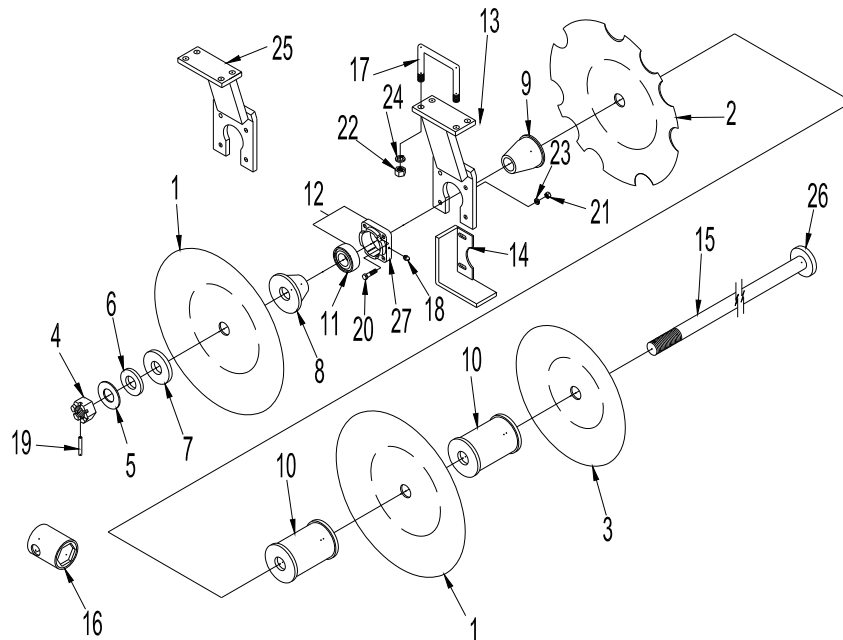
REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D	REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D
1	---	Refer to Ref. No. 1 on page 60 for Plain Blades		20		Refer to Ref. No 15 on Page 60 for Gang Bolts for 9" and 10-1/2" (230 & 267mm) Spacing	
2	---	Refer to Ref. No. 2 on page 60 for Notched Blades				Gang Bolt for 12" (305mm) Spacing	
3	---	Refer to Ref. No. 3 on page 60 for Outrigger Blades			DGA115	6 blade – 67-3/4" (1721mm) long	*
4	DG82	2" N.C. (50.8mm) Heavy Hex Slotted Nut	*		DGA69	7 blade – 80" (2032mm) long	*
5	DG89	1/4 (6.35mm) Shim Washer	*		DGA121	12 blade - 141-3/4" (3600mm) long	*
6	DG88	1/2" (12.7mm) Shim Washer	*	21	DGA35	Socket Wrench	*
7	DG13185	5-1/2" O.D. x 2" I.D. x 3/4" (138 x 50.8 x 19.0mm) Head Washer – used with 24" blades	*	22	DG10310	7/16" x 3" (10.9 x 76.2mm) Lock Pin	*
	DG13184	6" O.D. x 2" I.D. x 1" (152 x 50.8 x 25.4mm) Head Washer – used with 26" & 28" blades	*	23	DG5379	7/8" x 6" x 5-7/8" (22 x 152 x 149mm) Long U-Bolt	*
8	DGA10566	Front R.H. & Rear L.H. Bearing Hanger- For T2-215 Series Bearing – Models prior to August 2001 – see Detail "A" for hanger length	*	24	B062100	5/8" x 10" N.C. (15.7 x 254mm) Hex Bolt Gr. 5 – used on machines less bearing	*
	DGA10567	Rear Bearing Hanger- For T2-215 Series Bearing – Models prior to August 2001 – see Detail "A" for hanger length	*		B062110	5/8" x 11" N.C. (15.7 x 279mm) Hex Bolt Gr. 5 – used on machines equipped w/bearing	*
	DGA13155	Front Bearing Hanger- For T2-215 Series Bearing – Models after August 2001 – see Detail "A" for hanger length	*	25	BN087	7/8" (22.2mm) N.C. Hex Nut	*
	DGA13154	Rear Bearing Hanger- For T2-215 Series Bearing – Models after August 2001 – see Detail "A" for hanger length	*	26	BN062	5/8" (15.7mm) N.C. Hex Nut	*
9	DGB9900	Housing c/w Bearings, Seals, Sleeve, Snap Ring & Cap – T2-215 Series	*	27	BW087L	7/8" (22.2mm) Lockwasher	*
10	DG9901	Housing Only – T2-215 Series	*	28	DGA5370	5-1/2" (139.7mm) Gang Washer – Weld On	*
11	DG9905	Bearing Seal – National #200322	*	29	DG9912	Set Screw – 1/4" N.C. x 1/2" Long (6.35 x 12.7mm)	*
12	DG9904	#6215 Ball Bearing (Modified)	*	30	10GN1	1/4" (6.35mm) – 28 Straight Grease Fitting	*
13	DG9906	5" (127mm) Sleeve	*	31	DG10590	Bearing Guard – T2-215 Bearing	*
14	DG9902	Bearing Housing Cap	*	32	DGA10568	Front 2" (50.8mm) Offset, Bearing Hanger For T2-215 Series Bearing – Models prior to August 2001 – (see Detail A above for lengths)	*
15	DG9911	External Snap Ring – Philip French #D1400-75	*		DGA10569	Rear 2" (50.8mm) Offset, Bearing Hanger For T2-215 Series Bearing – Models prior to August 2001 – (see Detail A above for lengths)	*
16	DG9910	Internal Snap Ring – Philip French #D1300-130	*		DGA13157	2" (50.8mm) Offset Trunion Mounted Bearing Hanger (Front R.H. & Rear L.H.) - Models after August 2001 (See Detail A above for lengths)	*
17	DGA10563	9" & 10-1/2" (230 & 267mm) Spacing, Short Half, 1-3/8" (34.9mm) Long Convex Side w/6" (152mm) Washer Spool	*		DGA13156	2" (50.8mm) Offset Trunion Mounted Bearing Hanger (Front L.H. & Rear R.H.) - Models after August 2001 (See Detail A above for lengths)	*
	DGA10572	12" (305mm) Spacing, Short Half, 2-7/8" (73mm) Long Convex Side w/6" (152mm) Washer Spool	*	33	BN0625L	5/8" (15.7mm) N.C. Hex Steel Lock Nut	*
18	DGA10571	9" (230mm) Spacing, Long Half 2-11/16" (68mm) - Concave Side	*				
	DGA103	10-1/2" & 12" (267 & 305mm) Spacing Long Half, 4-3/16" (106mm) Long - Concave Side	*				
19	DGA100	9" (230mm) Spacing, Full Spool w/6" (152mm) Dia. Washer both ends	*				
	DGA101	10-1/2" (267mm) Spacing, Full Spool w/6" (152mm) Dia. Washer both ends	*				
	DGA111	12" (305mm) Spacing, Full Spool w/6" (152mm) Dia. Washer both ends	*				

* as required

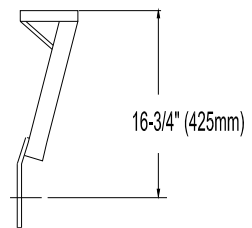


MODEL 1275 DISC GANG WITH T2-215 BEARINGS AND RIGID HANGERS
(used w/HANGER MOUNTED SCRAPER BAR – prior to S/N 51462)

REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D	REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D
1	DG75	26" x 5/16" (8mm) Notched	*	19		GANG BOLT WITH 7" O.D. WELD-ON WASHER -10-1/2" (267mm) SPACING	
	DG87	26" x 3/8" (9mm) Notched	*		DGA215	7 Blade Gang Bolt- 72-1/2"- (1842mm)	*
	DG159	26" x 3/8" (9mm) Notched Cone	*		DGA216	8 Blade Gang Bolt- 83-1/4" – (2115mm)	*
2	DG20051	28" x 3/8" (9mm) Notched	*		DGA217	9 Blade Gang Bolt- 94" – (2388mm)	*
	DG61	22" x 9/32" (7mm) Notched Outtrigger Blade	*		DGA218	10 Blade Gang Bolt- 105" – (2667mm)	*
	DG138	24" x 5/16" (8mm) Notched Outtrigger Blade	*		DGA219	11 Blade Gang Bolt- 115-3/4" – (2940mm)	*
3	DG82	2" N.C. (50.8mm) Heavy Slotted Hex. Nut	*		DGA220	12 Blade Gang Bolt- 126-3/4" – (3219mm)	*
4	DG89	1/4" (6.35mm) Shim Washer	*		DGA221	13 Blade Gang Bolt- 137-1/2" – (3493mm)	*
5	DG88	1/2" (12.7mm) Shim Washer	*		DGA222	14 Blade Gang Bolt- 148-1/2" – (3772mm)	*
6	DG13184	6" O.D. x 2" I.D. x 1" (152 x 50.8 x 25.4mm) Head Washer	*			GANG BOLT WITH 7" O.D. WELD-ON WASHER - 12" (305mm) SPACING	
7	DGA10566	Front R.H. & Rear L.H. Bearing Hanger- For T2-215 Series Bearing – Models prior to August 2001 – see Detail "A" for hanger length	*		DGA190	6 Blade Gang Bolt - 69-3/4" – (1772mm)	*
	DGA10567	Rear Bearing Hanger- For T2-215 Series Bearing – Models prior to August 2001 – see Detail "A" for hanger length	*		DGA191	7 Blade Gang Bolt - 82" – (2038mm)	*
	DGA13155	Front Bearing Hanger- For T2-215 Series Bearing – Models after August 2001 – see Detail "A" for hanger length	*		DGA192	8 Blade Gang Bolt - 94" – (2388mm)	*
	DGA13154	Rear Bearing Hanger- For T2-215 Series Bearing – Models after August 2001 – see Detail "A" for hanger length	*		DGA193	9 Blade Gang Bolt - 106-3/4" – (2711mm)	*
8	DGB9900	Heavy Duty Industrial Type T2-215 Trunion Mounted Bearing Assembly	*		DGA194	10 Blade Gang Bolt - 119" – (3023mm)	*
9	DG9901	T2-215 Bearing Housing Only	*		DGA195	11 Blade Gang Bolt - 131" – (3327mm)	*
10	DG9905	Bearing Seal (National #200322)	*		DGA196	12 Blade Gang Bolt - 143-3/4" – (3651mm)	*
11	DG9904	#6215 Ball Bearing (Modified)	*	20	DGA35	Socket Wrench	*
12	DG9906	5" (127mm) Sleeve	*	21	DGA10310	7/16" x 3" (10.9 x 76.2mm) Lock Pin	*
13	DG9902	Bearing Housing Cap	*	22	DG5379	7/8" x 7" x 5-7/8" (44 x 178 x 149mm) Long U-bolt (Plated)	*
14	DG9911	External Snap Ring (Phillip French #D1400-75)	*	23	B062100	5/8" x 10" N.C. (15.7 x 254mm) Hex. Bolt GR.5 (Plated) - used on machines less bearing guards	*
15	DG9910	Internal Snap Ring (Phillip French #D1300-130)	*		B062110	5/8" x 11" N.C. (15.7 x 279mm) Hex Bolt GR. 5 (Plated) - used on machines equipped with bearing guards	*
16	DGA11079	Short Half Spool - 7" O.D. (178mm) Washer x 2-3/8" (60mm) Long-For T2-215 Bearing w/10-1/2" & 12" (266.7 x 305mm) Spacing	*	24	BN087	7/8" N.C. (22mm) Hex. Nut	*
17	DGA10564	Long Half Spool - 7" O.D. (178mm) Washer x 4-15/16" (125mm) Long - For T2-215 Bearing w/12" (305mm) Spacing	*	25	BN062	5/8" N.C. (15.7mm) Hex. Nut	*
	DGA11077	Long Half Spool - 10-1/2" (267mm) - 7" O.D. (178mm) Washer x 3-7/16" (87mm)	*	26	BW087	7/8" (22mm) Lockwasher	*
18	DGA11081	Full Spool - 12" Spacing With 7" (178mm) Dia. Washer On Both Ends	*	27	DG9912	1/4" (6.35mm) - 28 x 1/2" (12.7mm) Socket Set Screw	*
	DGA11078	Full Spool - 10-1/2" Spacing With 7" (178mm) Dia. Washer on Both Ends	*	28	10GN1	1/4" (6.35mm) - 28 Grease Fitting	*
				29	DG10590	Bearing Guard- For T2-215 Bearing	*
				30	DGA11086	Gang Bolt End washer - 7" O.D. (178mm) (Weld-On) For Discs Equipped With 26" Blades	*
				31	DGA10568	Front 2" (50.8mm) Offset, Bearing Hanger For T2-215 Series Bearing- Models prior to August 2001 – (see Detail A above for lengths)	*
					DGA10569	Rear 2" (50.8mm) Offset, Bearing Hanger For T2-215 Series Bearing- Models prior to August 2001 – (see Detail A above for lengths)	*
					DGA13157	2" (50.8mm) Offset Trunion Mounted Bearing Hanger (Front R.H. & Rear L.H.) - Models after August 2001 (See Detail A above for lengths)	*
					DGA13156	2" (50.8mm) Offset Trunion Mounted Bearing Hanger (Front L.H. & Rear R.H.) - Models after August 2001 (See Detail A above for lengths)	*
				32	BN0625L	5/8" (15.7mm) N.C. Hex Steel Lock Nut	*

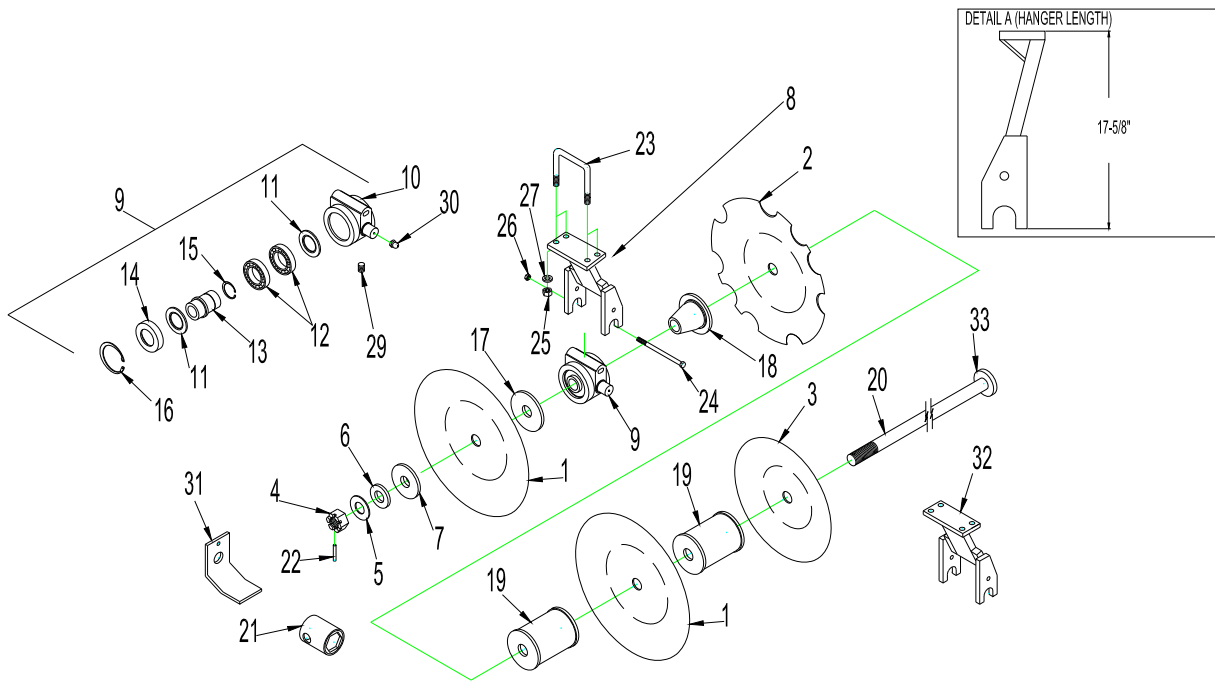


DETAIL A (HANGER LENGTH)



MODEL 1225 DISC GANG with STANDARD HANGERS for 410WSS BEARINGS – 9" & 10" (230 & 267mm) SPACING
(used with INDEPENDENTLY MOUNTED SCRAPER BAR – used AFTER S/N 51462)

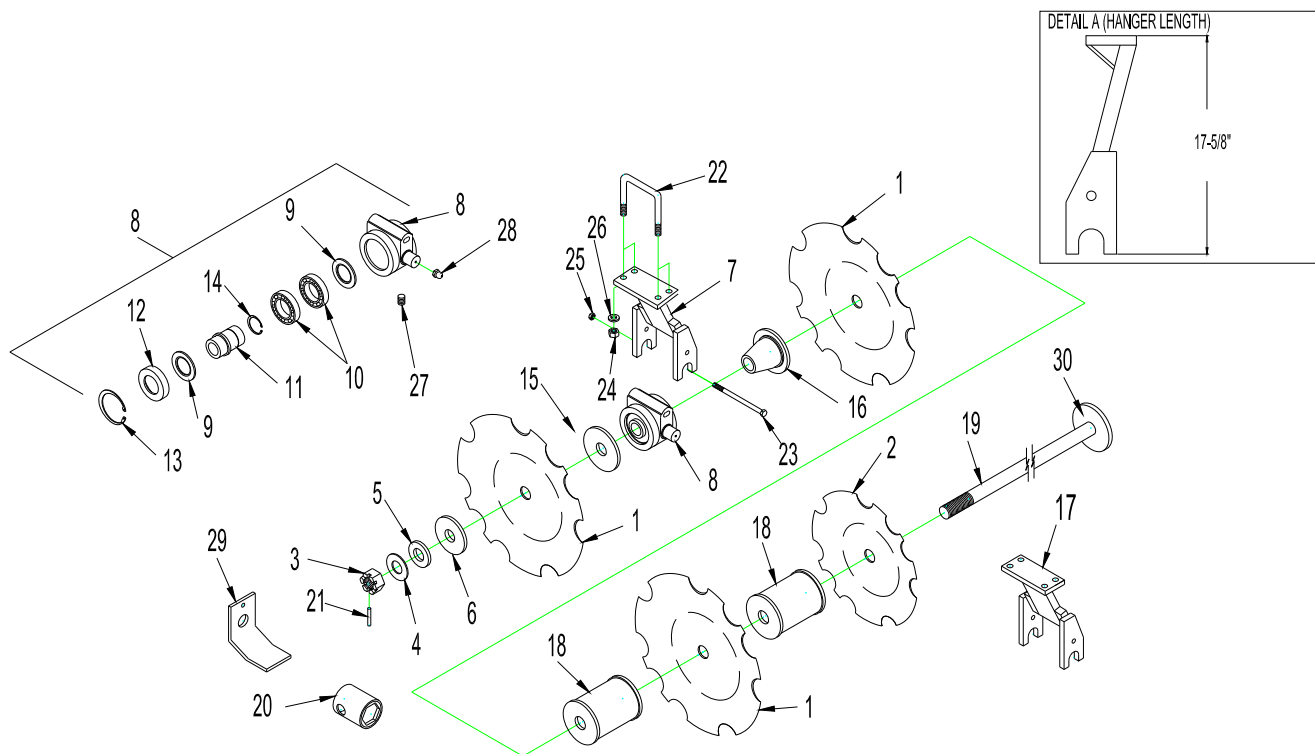
REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D	REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D
1	DG76 DG137 DG74 DG107 DG157 DG130	24" (610mm) x 9/32" (7mm) Plain Blade 24" (610mm) x 5/16" (8mm) Plain Blade 26" (660mm) x 5/16" (8mm) Notched 26" (660mm) x 3/8" (9mm) Notched 26" (660mm) x 5/16" (8mm) Plain Cone Blade 28" (711mm) x 3/8" (9mm) Plain Blade	* * * * * *	15	DGA67 DGA68 DGA69 DGA70 DGA71 DGA72 DGA73 DGA74 DGA129	Gang Bolt with 9" (230mm) Spacing 7 blade - 62-3/4" (1594mm) long 8 blade - 72" (1829mm) long 9 blade - 81" (2057mm) long 10 blade - 90-1/2" (2299mm) long 11 blade - 99-3/4" (2534mm) long 12 blade - 109" (2769mm) long 13 blade - 118-1/2" (3010mm) long 14 blade - 128-1/2" (3264mm) long 15 blade - 136-3/4" (3473mm) long	* * * * * * * * *
2	DG138 DG75 DG87 DG20051	24" (610mm) x 5/16" (8mm) Notched Blade 26" (660mm) x 5/16" (8mm) Notched Blade 26" (660mm) x 3/8" (9mm) Notched Blade 28" (711mm) x 3/8" (9mm) Notched Blade	* * * *		DGA76 DGA77 DGA78 DGA79 DGA80 DGA81 DGA82 DGA83 DGA84	Gang Bolt for 10-1/2" (267mm) Spacing - includes washer 6 blade - 61" (1549mm) long 7 blade - 71-1/2" (1816mm) long 8 blade - 82-1/4" (2089mm) long 9 blade - 93" (2362mm) long 10 blade - 104" (2642mm) long 11 blade - 114-3/4" (2915mm) long 12 blade - 125-3/4" (3194mm) long 13 blade - 136-1/2" (3467mm) long 14 blade - 147-1/2" (3747mm) long	* * * * * * * * *
3	DG149 DG64 DG76	20" (508mm) x 6mm (.236") Plain Outtrigger Blade 22" (559mm) x 6mm (.236") Plain Outtrigger Blade 24" (610mm) x 7mm (.275") Plain Outtrigger Blade	* * *	16	DGA35	Socket Wrench	1
4	DG82	2" N.C. (50.8mm) Heavy Slotted Hex. Nut	2	17	DG5379	7/8" x 6 x 5-7/8" (22 x 152 x 149mm) Long U-bolt)	2
5	DG89	1/4" (6.35mm) Shim Washer	*	18	10GN1	1/4" (6.35mm) - 28 Grease Fitting	*
6	DG88	1/2" (12.7mm) Shim Washer	*	19	DG10310	7/16" x 3" (10.9 x 76.2mm) Lock Pin	*
7	DG13185	5-1/2" O.D. x 2" I.D. x 3/4" (138 x 50.8 x 19mm) Head Washer – used with 24" Blades	*	20	B062022 B062025	5/8" x 2-1/4" (15.7 x 57.2mm) N.C. Hex Bolt – GR. 5 5/8" x 2-1/4" (15.7 x 57.2mm) N.C. Hex Bolt – GR. 5 – used with bearing guard	*
	DG13184	6" O.D. x 2" I.D. x 1" (152 x 50.8 x 25.4mm) Head Washer – used with 26" Blades	*	21	BN062	5/8" (15.7mm) N.C. Hex Nut	*
8	DGA106	9" & 10-1/2" (230 & 267mm) Spacing Short Half Spool for 410WSS Brg. 3-1/4" (82.6mm) Long (Convex Side) w/6" (152mm) Washer	*	22	BN087	7/8" (22.2mm) N.C. Hex Nut	*
9	DGA103	9" (230mm) Spacing Long Half Spool for 410WSS Brg. 3-11/16" (94mm) Long (Concave Side)	*	23	BW062L	5/8" (15.7mm) Lockwasher	*
	DGA131	10-1/2" (267mm) Spacing Long Half Spool for 410WSS Brg. 5-1/4" (133mm) Long (Concave Side)	*	24	BW087L	7/8" (22.2mm) Lockwasher	*
10	DGA100 DGA101	9" (230mm) Spacing Spool – 6" (152mm) Dia. both ends 10-1/2" (267mm) Spacing Spool – 6" (152mm) Dia. both ends	* *	25	DGA7184	2" (50.8mm) Offset Hanger – 410WSS Bearing	*
11	DG108	410WSS Greaseable Bearing (2-1/16" (52mm) wide)	*	26	DGA5370	5-1/2" (139.7mm) Gang Washer – Weld-On	*
12	DGB109	410WSS Bearing c/w Housing and Grease Fitting (2-1/16" (52mm) Bearing Width)	*	27	DG96	Housing – 410WSS Bearing	*
13	DGA7183	Standard Bearing Hanger – 410WSS Bearing	*				
14	DGA40 DGA39	Front L.H. & Rear R.H. Bearing Guard – 410WSS Bearing Rear R.H. and Front L.H. Bearing Guard – 410WSS Bearing	* *				



MODEL 1225 DISC GANG (WITH STANDARD HANGERS FOR T2-215 BEARINGS) – 9" & 10-1/2" (230 & 267mm) SPACING
(used with INDEPENDENTLY MOUNTED SCRAPER BAR – used AFTER S/N 51463)

REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D	REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D
1	---	Refer to Ref. No. 1 on page 63 for Plain Blades		20		Refer to Ref. No 15 on Page 63 for Gang Bolts for 9" and 10-1/2" (230 & 267mm) Spacing	
2	---	Refer to Ref. No. 2 on page 63 for Notched Blades		21	DGA35	Socket Wrench	*
3	---	Refer to Ref. No. 3 on page 63 for Outrigger Blades		22	DG10310	7/16" x 3" (10.9 x 76.2mm) Lock Pin	*
4	DG82	2" N.C. (50.8mm) Heavy Hex Slotted Nut	*	23	DG5379	7/8" x 6" x 5-7/8" (22 x 152 x 149mm) Long U-Bolt	*
5	DG89	1/4 (6.35mm) Shim Washer	*	24	B062100	5/8" x 10" N.C. (15.7 x 254mm) Hex Bolt Gr. 5 – used on machines less bearing	*
6	DG88	1/2" (12.7mm) Shim Washer	*		B062110	5/8" x 11" N.C. (15.7 x 279mm) Hex Bolt Gr. 5 – used on machines equipped w/bearing	*
7	DG13185	5-1/2" O.D. x 2" I.D. x 3/4" (138 x 50.8 x 19.0mm) Head Washer – used with 24" blades	*	25	BN087	7/8" (22.2mm) N.C. Hex Nut	*
	DG13184	6" O.D. x 2" I.D. x 1" (152 x 50.8 x 25.4mm) Head Washer – used with 26" & 28" blades	*	26	BN062L	5/8" (15.7mm) N.C. Hex Nylon Lock Nut	*
8	DGA13162	Std. Trunion Mounted Bearing Hanger w/o Scraper tail – (see Detail A above for length)	*	27	BW087L	7/8" (22.2mm) Lockwasher	*
9	DGB9900	Housing c/w Bearings, Seals, Sleeve, Snap Ring & Cap – T2-215 Series	*	28	DGA5370	5-1/2" (139.7mm) Gang Washer – Weld On	*
10	DG9901	Housing Only – T2-215 Series	*	29	DG9912	Set Screw – 1/4" N.C. x 1/2" Long (6.35 x 12.7mm)	*
11	DG9905	Bearing Seal – National #200322	*	30	10GN1	1/4" (6.35mm) – 28 Straight Grease Fitting	*
12	DG9904	#6215 Ball Bearing (Modified)	*	31	DG10590	Bearing Guard – T2-215 Bearing	*
13	DG9906	5" (127mm) Sleeve	*	32	DGA13163	2" (50.8mm) Offset Trunion Mounted Bearing Hanger w/o scraper tail – see Detail "A" above for lengths	*
14	DG9902	Bearing Housing Cap	*		DGA13164	3-1/2" (88.9mm) Offset Trunion Mounted Bearing Hanger w/o scraper tail – see Detail "A" above for lengths	*
15	DG9911	External Snap Ring – Philip French #D1400-75	*				
16	DG9910	Internal Snap Ring – Philip French #D1300-130	*				
17	DGA10563	9" & 10-1/2" (230 & 267mm) Spacing, Short Half, 1-3/8" (34.9mm) Long Convex Side w/6" (152mm) Washer Spool	*				
18	DGA10571	9" (230mm) Spacing, Long Half 2-11/16" (68mm) - Concave Side	*				
	DGA103	10-1/2" & 12" (267 & 305mm) Spacing Long Half, 4-3/16" (106mm) Long - Concave Side	*				
19	DGA100	9" (230mm) Spacing, Full Spool w/6" (152mm) Dia. Washer both ends	*				
	DGA101	10-1/2" (267mm) Spacing, Full Spool w/6" (152mm) Dia. Washer both ends	*				

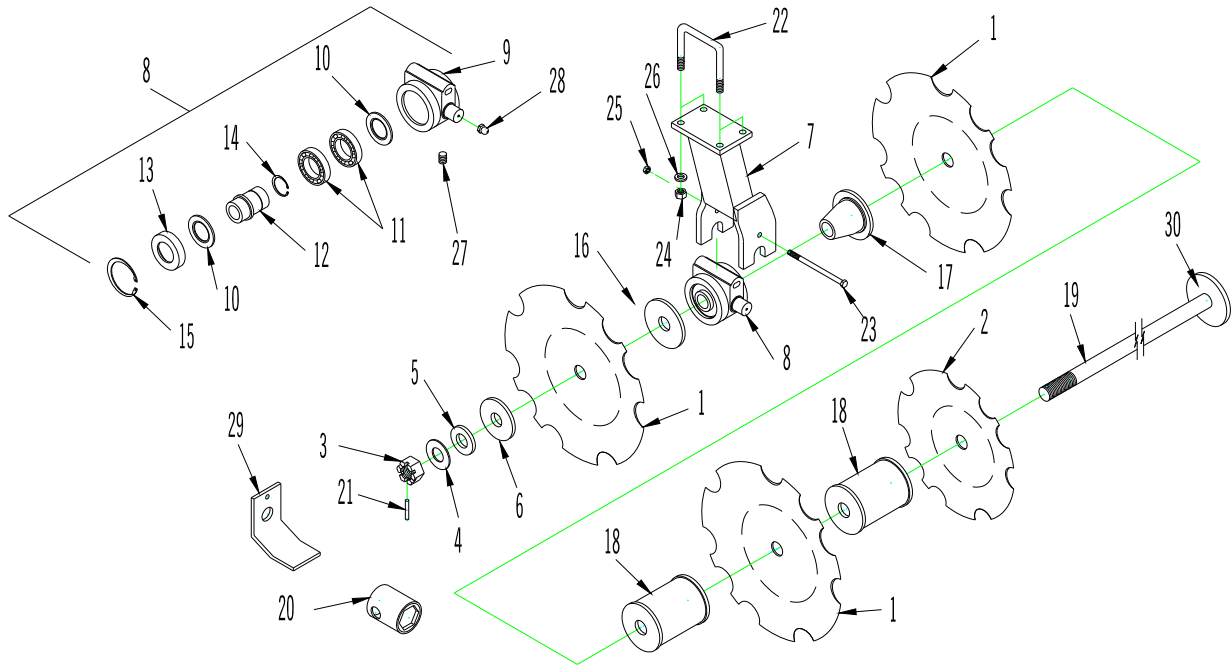
* as required



MODEL 1275 DISC GANG WITH T2-215 BEARINGS AND RIGID HANGERS
(used with INDEPENDENTLY MOUNTED SCRAPER BAR – after S/N 51462)

REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D	REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D
1	DG75 DG87 DG159 DG20051 DG181	26" x 5/16" (660 x 8mm) Notched 26" x 3/8" (660 x 9mm) Notched 26" x 3/8" (660 x 9mm) Notched Cone 28" x 3/8" (711 x 9mm) Notched 30" x 3/8" (762 x 9mm) Notched	* * * * *	19	DGA215 DGA216 DGA217 DGA218 DGA219 DGA220 DGA221 DGA222	GANG BOLT WITH 7" O.D. WELD-ON WASHER - 10-1/2" (267mm) SPACING 7 Blade Gang Bolt- 72-1/2" - (1842mm) 8 Blade Gang Bolt- 83-1/4" - (2115mm) 9 Blade Gang Bolt- 94" - (2388mm) 10 Blade Gang Bolt- 105" - (2667mm) 11 Blade Gang Bolt- 115-3/4" - (2940mm) 12 Blade Gang Bolt- 126-3/4" - (3219mm) 13 Blade Gang Bolt- 137-1/2" - (3493mm) 14 Blade Gang Bolt- 148-1/2" - (3772mm)	* * * * * * * *
2	DG61 DG138	22" x 9/32" (559 x 7mm) Notched Outrigger Blade 24" x 5/16" (610 x 8mm) Notched Outrigger Blade	* *		DGA190 DGA191 DGA192 DGA193 DGA194 DGA195 DGA196	GANG BOLT WITH 7" O.D. WELD-ON WASHER - 12" (305mm) SPACING 6 Blade Gang Bolt - 69-3/4" - (1772mm) 7 Blade Gang Bolt - 82" - (2038mm) 8 Blade Gang Bolt - 94" - (238mm) 9 Blade Gang Bolt - 106-3/4" - (2711mm) 10 Blade Gang Bolt - 119" - (3023mm) 11 Blade Gang Bolt - 131" - (3327mm) 12 Blade Gang Bolt - 143-3/4" - (3651mm)	* * * * * * *
3	DG82	2" N.C. (50.8mm) Heavy Slotted Hex. Nut	*	20	DGA35	Socket Wrench	*
4	DG89	1/4" (6.35mm) Shim Washer	*	21	DGA10310	7/16" x 3" (10.9 x 76.2mm) Lock Pin	*
5	DG88	1/2" (12.7mm) Shim Washer	*	22	DG5379	7/8" x 7" x 5-7/8" (44 x 178 x 149mm) Long U-bolt (Plated)	*
6	DG13184	6" O.D. x 2" I.D. x 1" (152 x 50.8 x 25.4mm) Head Washer	*	23	B062100	5/8" x 10" N.C. (15.7 x 254mm) Hex. Bolt GR.5 (Plated) - used on machines less bearing guards	*
7	DGA13162	Std. Trunion Mounted Bearing Hanger w/o Scraper Tail – see Detail "A" for hanger length	*		B062110	5/8" x 11" N.C. (15.7 x 279mm) Hex Bolt GR. 5 (Plated) - used on machines equipped with bearing guards	*
8	DGB9900	Heavy Duty Industrial Type T2-215 Trunion Mounted Bearing Assembly	*	24	BN087	7/8" N.C. (22mm) Hex. Nut	*
9	DG9901	T2-215 Bearing Housing Only	*	25	BN062L	5/8" N.C. (15.7mm) Hex. Nylon Lock Nut	*
10	DG9905	Bearing Seal (National #200322)	*	26	BW087	7/8" (22mm) Lockwasher	*
11	DG9904	#6215 Ball Bearing (Modified)	*	27	DG9912	1/4" (6.35mm) - 28 x 1/2" (12.7mm) Socket Set Screw	*
12	DG9906	5" (127mm) Sleeve	*	28	10GN1	1/4" (6.35mm) - 28 Grease Fitting	*
13	DG9902	Bearing Housing Cap	*	29	DG10590	Bearing Guard- For T2-215 Bearing	*
14	DG9902	External Snap Ring (Phillip French #D1400-75)	*		DGA11086	Gang Bolt End washer - 7" O.D. (178mm) (Weld-On) For Discs Equipped With 26" Blades	*
15	DG9911	Internal Snap Ring (Phillip French #D1300-130)	*				
16	DGA10564 DGA11077	Short Half Spool - 7" O.D. (178mm) Washer x 2-3/8" (60mm) Long- For T2-215 Bearing w/10-1/2" & 12" (266.7 x 305mm) Spacing Long Half Spool - 7" O.D. (178mm) Washer x 4-15/16" (125mm) Long - For T2-215 Bearing w/12" (305mm) Spacing Long Half Spool - 10-1/2" (267mm) - 7" O.D. (178mm) Washer x 3-7/16" (87mm)	* * *				
17	DGA13163	2" (50.8mm) Offset Trunion Mounted Bearing Hanger w/o Scraper Tail – see Detail "A" for length	*				
18	DGA11081 DGA11078	Full Spool - 12" Spacing With 7" (178mm) Dia. Washer On Both Ends Full Spool - 10-1/2" Spacing With 7" (178mm) Dia. Washer on Both Ends	* *				

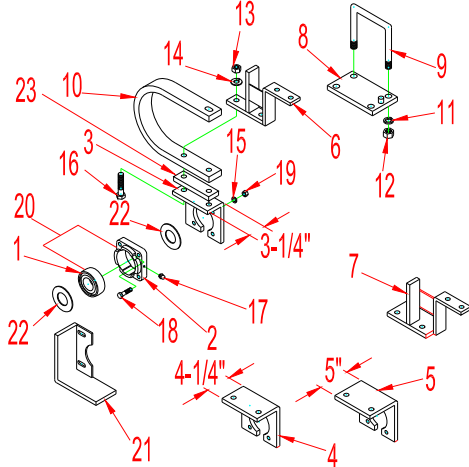
* as required



MODEL 1375 DISC GANG WITH T2-215 BEARINGS AND RIGID HANGERS

REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D
1	DG20051 DG181	28" x 3/8" (9 mm) Notched Blade 30" x 3/8" (9mm) Notched Blade	* *
2	DG61 DG159 DG20051 DG138	22" x 9/32" (7 mm) Notched Outrigger Blade 26" x 3/8" (9 mm) Notched Outrigger Blade 28" x 3/8" (9mm) Notched Outrigger Blade 24" x 5/16" (8mm) Notched Outrigger Blade	1 1 1 1
3	DG12252	2" N.C. (50.8mm) Heavy Slotted Hex. Nut (Heat Treated)	*
4	DG89	1/4" (6.35mm) Shim Washer	*
5	DG88	1/2" (12.7mm) Shim Washer	*
6	DG13184	6" O.D. x 2" I.D. x 1" (152 x 50.8 x 25.4mm) Head Washer	*
7	DGA10582	Bearing Hanger- For T2-215 Bearing	*
8	DGB9900	Heavy Duty Industrial Type T2-215 Trunion Mounted Bearing Assembly	*
9	DG9901	T2-215 Bearing Housing Only	*
10	DG9905	Bearing Seal (National #200322)	*
11	DG9904	#6215 Ball Bearing (Modified)	*
12	DG9906	5" (127mm) Sleeve	*
13	DG9902	Bearing Housing Cap	*
14	DG9911	Internal Snap Ring (Phillip French #D1400-75)	*
15	DG9910	External Snap Ring (Phillip French #D1300-130)	*
16	DGA11079	Short Half Spool - 7" O.D. Washer x 2-3/8" Long - (178 x 60mm)	*
17	DGA10564	Long Half Spool - 7" O.D. Washer x 4-15/16" Long - (178 x 125mm)	*
18	DGA1081	Full Spool - 12" (305mm) Spacing With 7" Dia. (178mm) Washer On Both Ends	*
19	DGA190 DGA191 DGA192 DGA193 DGA194 DGA195 DGA196	<u>GANG BOLT WITH 7" O.D. WELD-ON WASHER - 12" (305mm) SPACING</u> 6 Blade Gang Bolt - 69-3/4" - (1772mm) 7 Blade Gang Bolt - 82" - (2083mm) 8 Blade Gang Bolt - 94" - (2388mm) 9 Blade Gang Bolt - 106-3/4" - (2711mm) 10 Blade Gang Bolt - 119" - (3023mm) 11 Blade Gang Bolt - 131" - (3327mm) 12 Blade Gang Bolt - 143-3/4" - (3651mm)	* * * * * * *
20	DGA35	Socket Wrench	1
21	DGA10310	7/16" x 3" (10.9 x 76mm) Lock Pin	*
22	DG5379	7/8" x 7 x 5-7/8" (22 x 178 x 149mm) Long U-bolt (Plated)	*
23	BO62100 BO62110	5/8" x 10" N.C. (15.7 x 254mm) Hex. Bolt (Plated) - used on machines less bearing guards 5/8" x 11" N.C. (15.7 x 279mm) Hex. Bolt (Plated) - used on machines equipped with bearing guards	* *
24	BN087	7/8" N.C. (22mm) Hex. Nut	*
25	BN062L	5/8" N.C. (15.7mm) Hex. Nylon Lock Nut	*
26	BW087	7/8" (22mm) Lockwasher	*
27	DG9912	1/4" (6.35mm) - 28 x 1/2" (12.7mm) Socket Set Screw	*
28	10GN1	1/4" (6.35mm) - 28 Grease Fitting	*
29	DG10590	Bearing Guard - T2-215 Bearing	*
30	DGA1086	Gang Bolt End washer - 7" O.D. (178mm) (Weld-On)	*

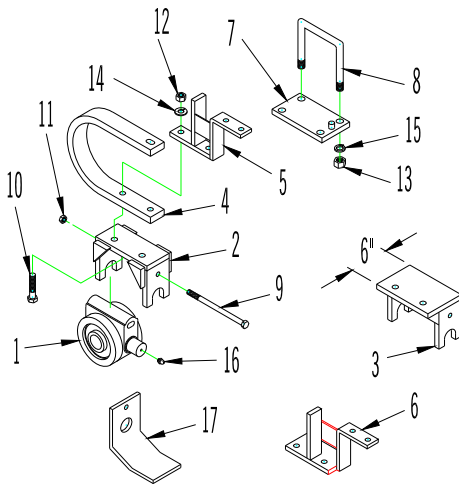
STONE FLEX HANGER FOR 214 & 410 SERIES BEARINGS (OPTIONAL)
(used with HANGER MOUNTED SCRAPER BAR)
(FOR 1225 SERIES DISCS – PRIOR TO S/N 51377)



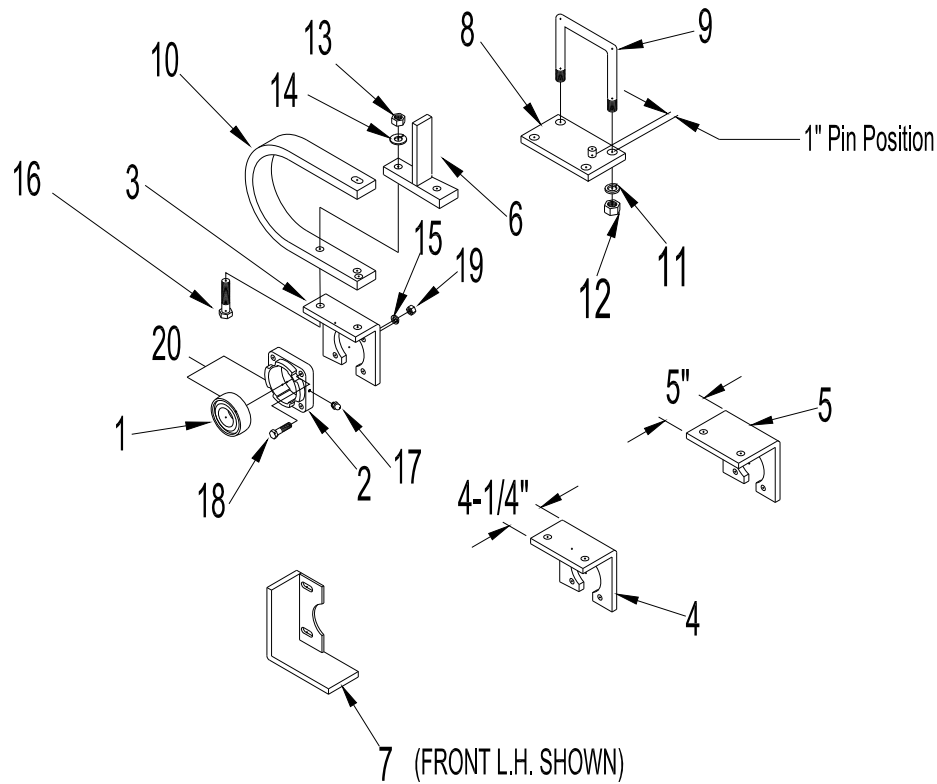
REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D
1	DG38	214 Series Greaseable Bearing - (1-9/16" Lg (39.6mm) Inner Race)	*
	DG5364	EZ410N Greaseable Bearing - (1-9/16" Lg (39.6mm) Inner Race)	*
2	DG96	Housing - 214 & 410 Series Bearing	*
3	DG5324	Standard Mounting Bracket For 214 & 410 Series Bearing	*
	DG108	410WSS Greaseable Bearing - (2-1/16" Lg (52.3mm) Inner Race)	*
4	DGA5376	1-1/2" (38mm) Offset Mounting Bracket - 214 & 410 Series Bearing- Used w/26" Cone Blades	*
5	DGA5341	2" (50.8mm) Offset Mounting Bracket - 214 & 410 Series Bearing	*
6	DGA5333	Scraper Bar Support - 1-1/2" (38mm) Offset and Standard Mounting Bracket.	*
7	DGA5336	Scraper Bar Support Bracket - For 2" (50.8mm) Offset Mounting Bracket - Rear Gang Only	*
	DGA5337	Scraper Bar Support Bracket - For 2" (50.8mm) Offset Mounting Bracket - Front Gang Only	*
8	DGA5328	Backing Plate	*
9	DG5378	7/8" x 7" x 7-1/8" Long (22 x 178 x 181mm) U-bolt (Plated)	*
10	DG5313	1-1/4" x 2-1/2" (31.7 x 63.5mm) Spring Shank	*
11	BW087	7/8" (22mm) Lockwasher	*
12	BN087	7/8" N.C. (22mm) Hex. Nut	*
13	BN075	3/4" N.C. (19mm) Hex. Nut	*
14	BW075L	3/4" (19mm) Lockwasher	*
15	BW062L	5/8" (15.7mm) Lockwasher	*
16	B075035	3/4" x 3-1/2" N.C. (19 x 89mm) Hex. Bolt	*
17	10GN1	1/4" (6.35mm) - 28 Straight Grease Fitting	*
18	B062022	5/8" x 2-1/4" N.C. (15.7 x 57mm) Hex. Bolt	*
	B062025	5/8" x 2-1/2" N.C. (15.7 x 57mm) Hex. Bolt - used with bearing guard	*
19	BN062	5/8" N.C. (15.7mm) Hex. Nut	*
20	DGB5335	214 Series Bearing c/w Housing and Grease Fitting - (1-9/16" Lg (39.6mm) Inner Race)	*
	DG5364	EZ410N Series Bearing c/w Housing and Grease Fitting - (1-9/16" Lg (39.6mm) Inner Race)	*
	DGB109	410WSS Series Bearing c/w Housing and Grease Fitting - (2-1/16" Lg (52.3mm) Inner Race)	*
21	DGA40	Front Bearing Guard - 214 & 410 Series Bearing	*
	DGA39	Rear Bearing Guard - 214 & 410 Series Bearing	*
22	DG237	4-1/2" O.D. x 2" x 1/16" (114 x 50.8 x 1.59mm) Bearing Shield – for EZ410N Bearing Only	*

* As Required

STONE FLEX HANGER FOR T2-215 SERIES BEARINGS (OPTIONAL)
(used with HANGER MOUNTED SCRAPER BAR)
(FOR 1225 & 1275 SERIES DISCS WITH 26" BLADES – prior to S/N 51377)

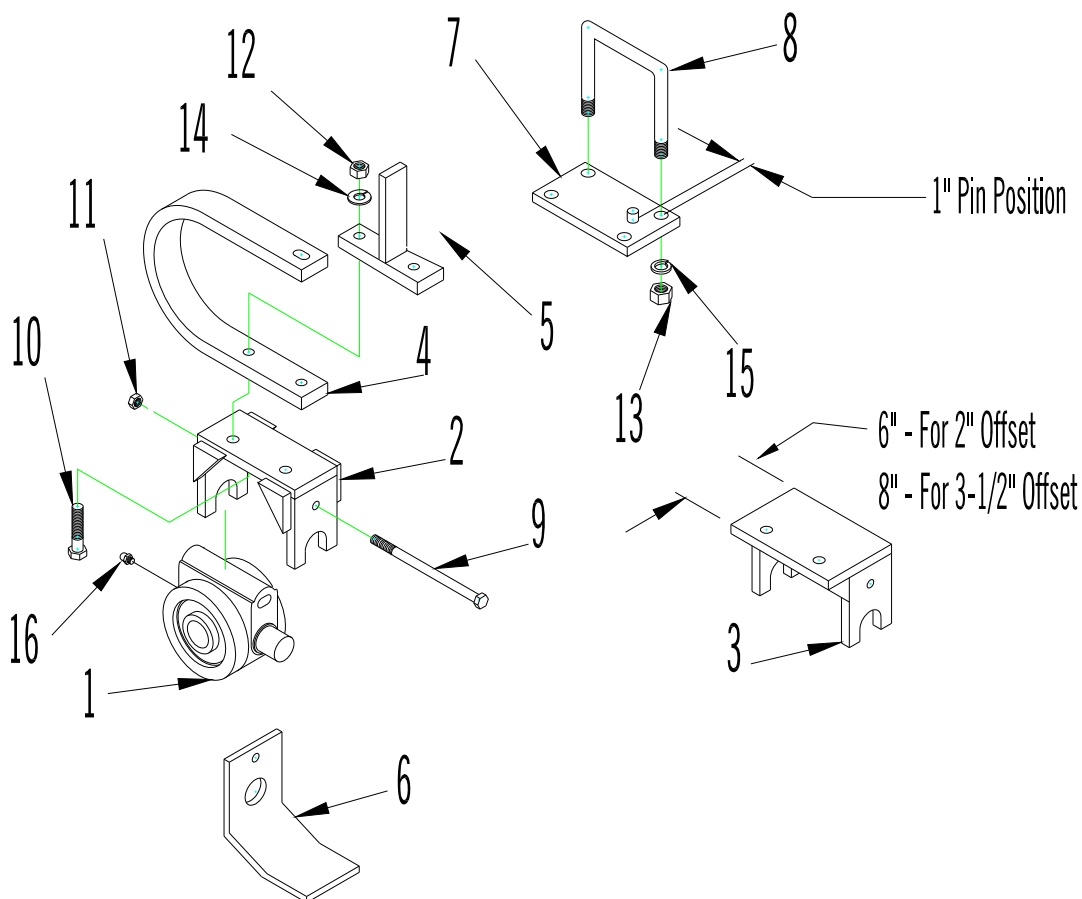


REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D
1	DGB9900	T2-215 Bearing Assembly (See Page 65 for T2-215 Bearing Breakdown)	*
2	DGA10570	Standard Mounting bracket For T2-215 Bearing	*
3	DGA10575	2" (50.8mm) Offset Mounting Bracket For T2-215 Bearing	*
4	DG5313	1-1/4" x 2-1/2" (31.7 x 63.5mm) Spring Shank	*
5	DGA5333	Scraper Bar Support Bracket - Standard Hanger	*
6	DGA5336	Scraper Bar Support Bracket - For 2" (50.8mm) Offset Mounting Bracket - Rear Gang Only	*
	DGA5337	Scraper Bar Support Bracket - For 2" (50.8mm) Offset Mounting Bracket - Front Gang Only	*
7	DGA5328	Backing Plate	*
8	DG5378	7/8" x 7" x 7-1/8" Long (22 x 178 x 181mm) U-bolt	*
9	B062100	5/8" x 10" N.C. (15.7 x 254mm) Hex. Bolt- GR.5 - used on machines less bearing guards	*
	B062110	5/8" x 11" N.C. (15.7 x 279mm) Hex Bolt - used on machines equipped with bearing guard	*
10	B075035	3/4" x 3-1/2" N.C. (19 x 88.9mm) Hex. Bolt	*
11	BN062L	5/8" N.C. (15.7mm) Hex. Nylon Lock Nut	*
12	BN075	3/4" N.C. (19mm) Hex. Nut	*
13	BN087	7/8" N.C. (22mm) Hex. Nut	*
14	BW075L	3/4" (19mm) Lockwasher	*
15	BW087	7/8" (22mm) Lockwasher	*
16	10GN1	1/4" (6.35mm) - 28 Straight Grease Fitting	*
17	DG10590	Bearing Guard - T2-215 Bearing	*



STONE FLEX HANGER FOR 410WSS BEARING (OPTIONAL) – MODEL 1225 DISC
(used with INDEPENDENTLY MOUNTED SCRAPER BAR – after S/N 51377)

REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D
1	DG108	410WSS Series Greaseable Bearing – 2-1/16" (52mm) Wide	*
2	DG96	Housing – 410WSS Bearing	*
3	DG5324	Standard Mounting Bracket for 410WSS Bearing	*
4	DGA5376	1-1/2" (38mm) Offset Mounting Bracket – 410WSS Bearing	*
5	DGA5341	2" (50.8mm) Offset Mount Bracket – 410WSS Bearing	*
6	DG5338	Scraper Bar Support – Independently Mounted Scraper	*
7	DGA40 DGA39	Front L.H. and Rear R.H. Bearing Guard Rear L.H. and Front R.H. Bearing Guard	* *
8	DGA5327	Backing Plate – used with Independently Mounted Scraper Only	*
9	DG5378	7/8" x 6" x 7-1/8" (22 x 152 x 181mm) Long U-Bolt	*
10	DG5313	1-1/4" x 2-1/2" (31.7 x 63.5mm) Spring Shank	*
11	BW087L	7/8" (22mm) Lockwasher	*
12	BN087	7/8" N.C. (22mm) Hex Nut	*
13	BN075	3/4" N.C. (19mm) Hex Nut	*
14	BW075L	3/4" (19mm) Lockwasher	*
15	BW062L	5/8" (15.7mm) Lockwasher	*
16	B075035	3/4" x 3-1/2" N.C. (19 x 89mm) Hex Bolt	*
17	10GN1	1/4" (6.35mm) – 28 Straight Grease Fitting	*
18	B062022 B062025	5/8" x 2-1/4" N.C. (15.7 x 57.2mm) Hex Bolt 5/8" x 2-1/2" N.C. (15.7 x 63.5mm) Hex Bolt – used with bearing guard	* *
19	BN062	5/8" N.C. (15.7mm) Hex Nut	*
20	DGB109	410WSS Bearing c/w Housing and Grease Fitting – 2-1/16" (52mm) Bearing Width	*

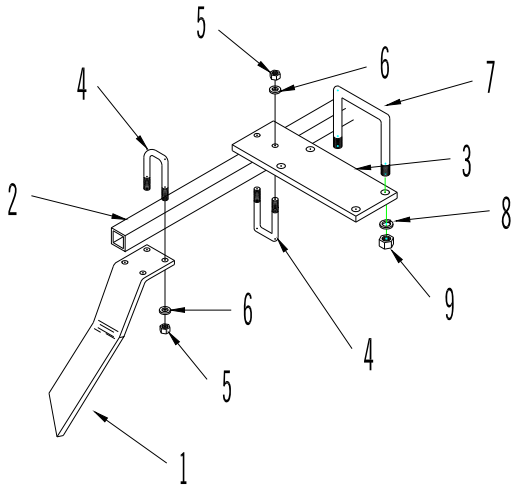


STONE FLEX HANGER FOR T2-215 BEARING (OPTIONAL) – MODEL 1225 & 1275 DISCS
(used with INDEPENDENTLY MOUNTED SCRAPER BAR – after S/N 51377)

REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D
1	DGB9900	T2-215 Bearing Assembly (see Page 65 for T2-215 Bearing Breakdown)	*
2	DGA10570	Standard Mounting Bracket	*
3	DGA10575	2" (50.8mm) Offset Mounting Bracket	*
	DGA10576	3-1/2" (88.9mm) Offset Mount Bracket	*
4	DG5313	1-1/4" x 2-1/2" (31.8 x 63.5mm) Spring Shank	*
5	DGA5338	Shank Stop – Independently Mounted Scrapers Only	*
6	DG10590	Bearing Guard – T2-215 Bearing	*
7	DGA5327	Backing Plate – Independently Mounted Scraper Only	*
8	DG5378	7/8" x 7" x 7-1/8" (22 x 178 x 181mm) Long U-Bolt	*
9	B062100	5/8" x 10" N.C. (15.7 x 254mm) Hex Bolt – GR. 5	*
10	B075035	3/4" x 3-1/2" N.C. (19 x 88.9mm) Hex Bolt – GR. 5	*
11	BN062L	5/8" N.C. (15.7mm) Hex Nylon Lock Nut	*
12	BN075	3/4" N.C. (19mm) Hex Nut	*
13	BW087	7/8" N.C. (22mm) Hex Nut	*
14	BW075L	3/4" (19mm) Lockwasher	*
15	BW087L	7/8" (22mm) Lockwasher	*
16	10GN1	1/4" (6.35mm) – 28 Straight Grease Fitting	*

* As Required

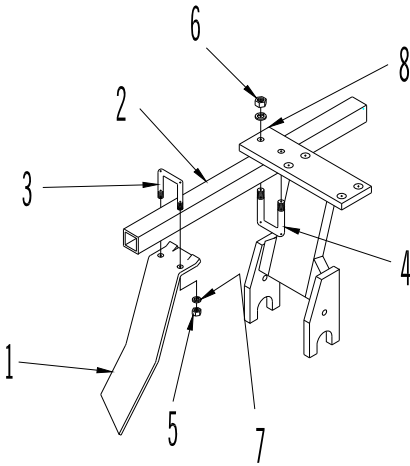
SCRAPER AND SCRAPER BAR ASSEMBLY
(used on 1275 and 1375 DISCS prior to 2001)



REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D
1	DG10604 DG10605 DG10602 DG10603	Scraper - 12" (305mm) Spacing - Front Gang Only - 5/8" x 4" (15.7 x 102mm) Scraper - 12" (305mm) Spacing - Rear Gang Only - 5/8" x 4" (15.7 x 102mm) Scraper - 10-1/2" (267mm) Spacing - Front Gang Only - 5/8" x 4" (15.7 x 102mm) Scraper - 10-1/2" (267mm) Spacing - Rear Gang Only - 5/8" x 4" (15.7 x 102mm)	* * * *
2	DS72-2-4 DS84-2-4 DS96-2-4 DS109-2-4 DS121-2-4 DS133-2-4 DS146-2-4	SCRAPER BARS FOR 12" (305mm) SPACING 6 Blade Gang Scraper Bar - 72-1/2" - (1842mm) 7 Blade Gang Scraper Bar - 84-1/2" - (2146mm) 8 Blade Gang Scraper Bar - 96-1/2" - (2451mm) 9 Blade Gang Scraper Bar - 109" - (2769mm) 10 Blade Gang Scraper Bar - 121-1/2" - (3086mm) 11 Blade Gang Scraper Bar - 133-1/2" - (3391mm) 12 Blade Gang Scraper Bar - 146" - (3708mm)	* * * * * * *
3	DG235	Scraper Bar Support Plate 13-7/8" (352mm) Long - (used 2001 and prior) - Not Used With Discs Equipped With Stone Flex Hangers	* *
4	DG5309	5/8" x 2" Long (15.7 x 50.8mm) U-bolt	*
5	BN062	5/8" N.C. (15.7mm) Hex. Nut	*
6	BW062L	5/8" (15.7mm) Lockwasher	*
7	DG5314	7/8" x 7/8" x 5-7/8" Long (22 x 178 x 22mm) U-Bolt	*
8	BW087L	7/8" (22mm) Lockwasher	*
9	BN087	7/8" N.C. (22mm) Hex Nut	*

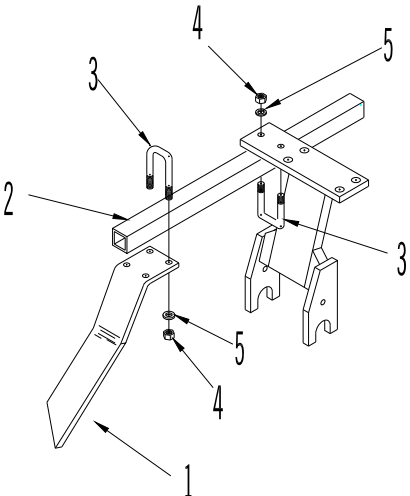
as required

SCRAPER AND SCRAPER BAR ASSEMBLY
(used on 1225 DISCS with HANGER MOUNTED SCRAPERs – prior to S/N 51377)

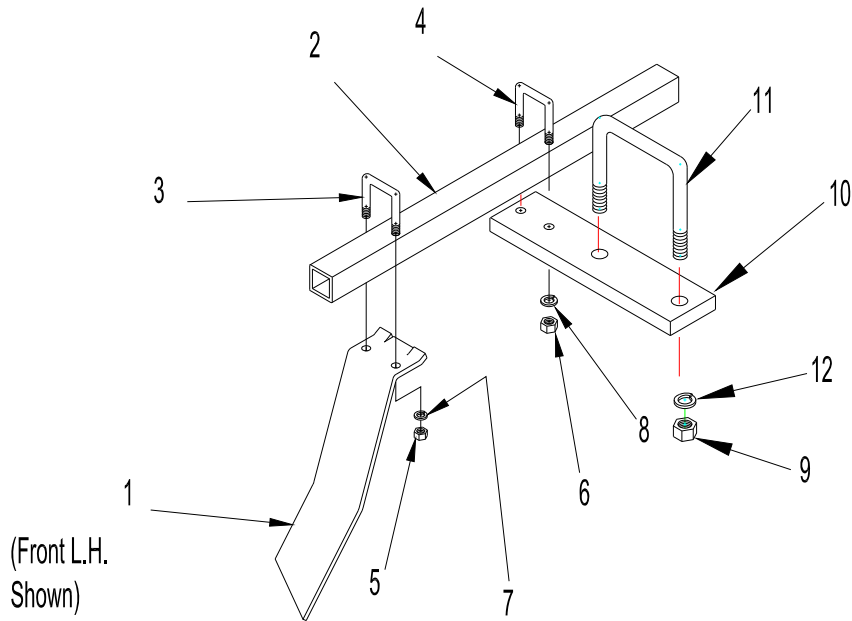


REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D
1	DG5300 DG5301 DG5304 DG5305	Scraper - Rear - 5/16" x 4" (7.87 x 102mm) Scraper - Front - 5/16" x 4" (7.87 x 102mm) Scraper (For Cone Blades ONLY) - Rear - 5/16" x 4" (7.87 x 102mm) Scraper (For Cone Blades ONLY) - Front - 5/16" x 4" (7.87 x 102mm)	* * * *
2	DS54 DS66 DS72 DS84 DS90 DS102 DS114 DS120	SCRAPER BARS FOR 9" (229mm) SPACING 6 Blade Gang Scraper Bar - 54" (1372mm) 7 Blade Gang Scraper Bar - 66" (1676mm) 8 Blade Gang Scraper Bar - 72" (1829mm) 9 Blade Gang Scraper Bar - 84" (2134mm) 10 Blade Gang Scraper Bar - 90" (2286mm) 11 Blade Gang Scraper Bar - 102" (2591mm) 12 Blade Gang Scraper Bar - 114" (2896mm) 13 Blade Gang Scraper Bar - 120" (3048mm)	* * * * * * * *
	DS72 DS84 DS96 DS108 DS120 DS132	SCRAPER BARS FOR 10-1/2" (267mm) SPACING 7 Blade Gang Scraper Bar - 72" (1829mm) 8 Blade Gang Scraper Bar - 84" (2134mm) 9 Blade Gang Scraper Bar - 96" (2438mm) 10 Blade Gang Scraper Bar - 108" (2743mm) 11 Blade Gang Scraper Bar - 120" (3048mm) 12 Blade Gang Scraper Bar - 132" (3353mm)	* * * * * *
3	DG5308	1/2" x 2" (12.7 x 50.8mm) U-bolt	*
4	DG5309	5/8" x 2" (15.7 x 50.8mm) U-bolt	*
5	BN050	1/2" N.C. (12.7mm) Hex. Nut	*
6	BN062	5/8" N.C. (15.7mm) Hex. Nut	*
7	BW050L	1/2" (12.7mm) Lockwasher	*
8	BW062L	5/8" (15.7mm) Lockwasher	*

SCRAPER AND SCRAPER BAR ASSEMBLY
(used on 1275 and 1375 DISCS with HANGER MOUNTED SCRAPERs – prior to S/N 51377)



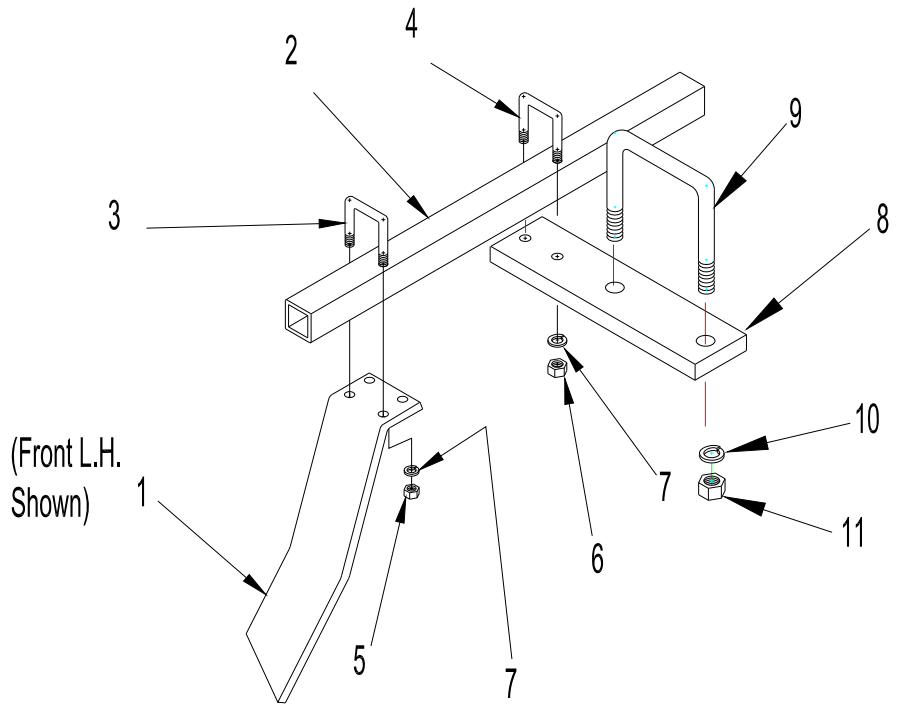
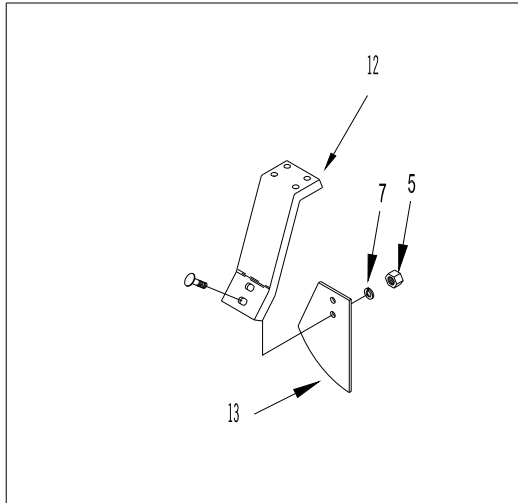
REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D
1	DG10604 DG10605 DG10602 DG10603	Scraper - 12" (305mm) Spacing - Front Gang Only - 5/8" x 4" (15.7 x 102mm) Scraper - 12" (305mm) Spacing - Rear Gang Only - 5/8" x 4" (15.7 x 102mm) Scraper - 10-1/2" (267mm) Spacing - Front Gang Only - 5/8" x 4" (15.7 x 102mm) Scraper - 10-1/2" (267mm) Spacing - Rear Gang Only - 5/8" x 4" (15.7 x 102mm)	* * * *
2	DS72 DS84 DS96 DS108 DS120 DS132	SCRAPER BARS FOR 10-1/2" (267mm) SPACING 7 Blade Gang Scraper Bar - 72" - (1829mm) 8 Blade Gang Scraper Bar - 84" - (2134mm) 9 Blade Gang Scraper Bar - 96" - (2438mm) 10 Blade Gang Scraper Bar - 108" - (2743mm) 11 Blade Gang Scraper Bar - 120" - (3048mm) 12 Blade Gang Scraper Bar - 132" - (3353mm)	* * * * * *
	DS72-2-4 DS84-2-4 DS96-2-4 DS109-2-4 DS121-2-4 DS133-2-4 DS146-2-4	SCRAPER BARS FOR 12" (305mm) SPACING 6 Blade Gang Scraper Bar - 72-1/2" - (1842mm) 7 Blade Gang Scraper Bar - 84-1/2" - (2146mm) 8 Blade Gang Scraper Bar - 96-1/2" - (2451mm) 9 Blade Gang Scraper Bar - 109" - (2769mm) 10 Blade Gang Scraper Bar - 121-1/2" - (3086mm) 11 Blade Gang Scraper Bar - 133-1/2" (3391mm) 12 Blade Gang Scraper Bar - 146" - (3708mm)	* * * * * * *
3	DG5309	5/8" x 2" (15.7 x 50.8mm) U-bolt	*
4	BN062	5/8" N.C. (15.7mm) Hex. Nut	*
5	BW062L	5/8" (15.7mm) Lockwasher	*



MODEL 1225 DISC
STANDARD SCRAPER AND SCRAPER BAR ASSEMBLY
 (used with INDEPENDENTLY MOUNTED SCRAPER BAR – after S/N 51377)

REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D
1	DG5292	Scraper Std – Rear Gang	*
	DG5293	Scraper Std – Front Gang	*
2		<u>SCRAPER BARS FOR 9" (229mm) SPACING</u>	
	DS54	6 Blade Gang Scraper Bar - 54" – (1372mm)	*
	DS66	7 Blade Gang Scraper Bar - 66" – (1676mm)	*
	DS72	8 Blade Gang Scraper Bar - 72" – (1829mm)	*
	DS84	9 Blade Gang Scraper Bar - 84" – (2134mm)	*
	DS90	10 Blade Gang Scraper Bar - 90" – (2286mm)	*
	DS102	11 Blade Gang Scraper Bar - 102" – (2591mm)	*
	DS114	12 Blade Gang Scraper Bar - 114" – (2896mm)	*
	DS120	13 Blade Gang Scraper Bar - 120" – (3048mm)	*
		<u>SCRAPER BARS FOR 10-1/2" (267mm) SPACING</u>	
	DS72	7 Blade Gang Scraper Bar - 72" – (1829mm)	*
	DS84	8 Blade Gang Scraper Bar - 84" – (2134mm)	*
	DS96	9 Blade Gang Scraper Bar - 96" – (2438mm)	*
	DS108	10 Blade Gang Scraper Bar - 108" – (2743mm)	*
	DS120	11 Blade Gang Scraper Bar - 120" – (2048mm)	*
	DS132	12 Blade Gang Scraper Bar - 132" – (3353mm)	*
3	DG5308	1/2" x 2" (12.7 x 50.8mm) U-Bolt	*
4	DG5309	5/8" x 2" (15.7 x 50.8mm) U-Bolt	*
5	BN050	1/2" N.C. (12.7mm) Hex Nut	*
6	BN062	5/8" N.C. (15.7mm) Hex Nut	*
7	BW050L	1/2" (12.7mm) Lockwasher	*
8	BW062L	5/8" (15.7mm) Lockwasher	*
9	BN075	3/4" N.C. (19mm) Hex Nut	*
10	DG5296	Mount Plate – Scraper Bar	*
11	DG13145	3/4" x 6-7/8" cc x 5-3/4" (19. x 174.5 x 146mm) U-Bolt	*
12	BW075L	3/4" (19mm) Lockwasher	*

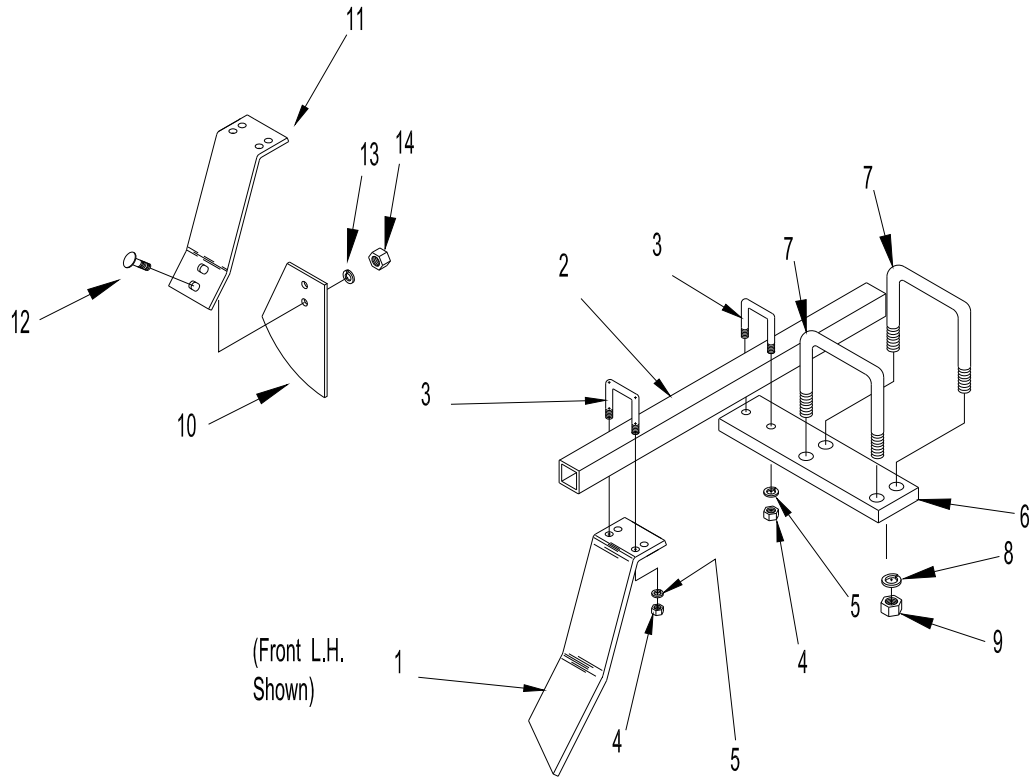
* As Required



**MODEL 1225 DISC
HEAVY DUTY SCRAPER AND SCRAPER BAR ASSEMBLY**

(used with INDEPENDENTLY MOUNTED SCRAPER BAR – after S/N 51462 with Rigid Hangers and after S/N 51376 with Stone-Flex Hangers)

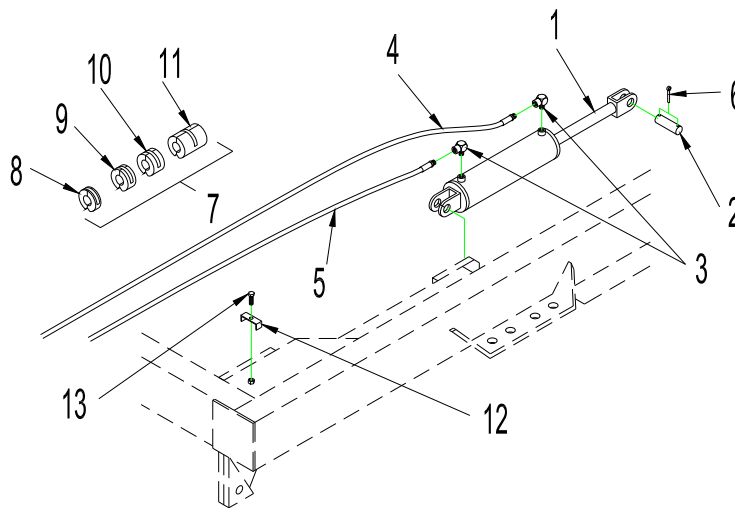
REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D
1	DG13215 DG13216	Heavy Duty Scraper - ½" x 4" (12.7 x 101.6mm) – Rear Gang Heavy Duty Scraper - ½" x 4" (12.7 x 101.6mm) – Front Gang	* *
2		SCRAPER BARS FOR 9" (229mm) SPACING 6 Blade Gang Scraper Bar - 54" – (1372mm) 7 Blade Gang Scraper Bar - 66" – (1676mm) 8 Blade Gang Scraper Bar - 72" – (1829mm) 9 Blade Gang Scraper Bar - 84" – (2134mm) 10 Blade Gang Scraper Bar - 90" – (2286mm) 11 Blade Gang Scraper Bar - 102" – (2591mm) 12 Blade Gang Scraper Bar - 114" – (2896mm) 13 Blade Gang Scraper Bar - 120" – (3048mm)	* * * * * * * *
		SCRAPER BARS FOR 10-1/2" (267mm) SPACING 7 Blade Gang Scraper Bar - 72" – (1829mm) 8 Blade Gang Scraper Bar - 84" – (2134mm) 9 Blade Gang Scraper Bar - 96" – (2438mm) 10 Blade Gang Scraper Bar - 108" – (2743mm) 11 Blade Gang Scraper Bar - 120" – (3048mm) 12 Blade Gang Scraper Bar - 132" – (3353mm)	* * * * * *
3	DG5308	½" x 2" (12.7 x 50.8mm) U-Bolt	*
4	DG5309	5/8" x 2" (15.7 x 50.8mm) U-Bolt	*
5	BN050	½" N.C. (12.7mm) Hex Nut	*
6	BN062	5/8" N.C. (15.7mm) Hex Nut	*
7	BW062L	5/8" (15.7mm) Lockwasher	*
8	DG5296	Straight Scraper Mount Plate	*
9	DG13145	¾" x 6-7/8" cc x 5-3/4" (19. x 174.5 x 146mm) U-Bolt	*
10	BW075L	¾" (19mm) Lockwasher	*
11	BN075	¾" N.C. (19mm) Hex Nut	*
12	DG7194	Heavy Duty Scraper Holder – Wide Pan Scraper	*
13	DG7190	Wide Pan Scraper	*
14	B050012C	½" x 1-1/4" N.C. (12.7 x 31.7mm) Carriage Bolt	*



**MODEL 1275 AND 1375 DISCS
STANDARD SCRAPER AND SCRAPER BAR ASSEMBLY**

(used with INDEPENDENTLY MOUNTED SCRAPER BAR – after S/N 51462 with Rigid Hangers and after S/N 51376 with Stone-Flex Hangers)

REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D
1	DG10604 DG10605 DG10602 DG10603	Scraper - 12" Spacing - Front Gang Only (5/8" x 4") Scraper - 12" Spacing - Rear Gang Only (5/8" x 4") Scraper - 10-1/2" Spacing - Front Gang Only (5/8" x 4") Scraper - 10-1/2" Spacing - Rear Gang Only (5/8" x 4")	* * * *
2	DS72-4 DS83-4 DS94-4 DS105-4 DS115-4 DS126-4	<u>SCRAPER BARS FOR 10-1/2" SPACING – 3/16" WALL TUBING</u> 7 Blade Gang Scraper Bar – 72-1/2" – (1842mm) 8 Blade Gang Scraper Bar – 83-1/4" – (2115mm) 9 Blade Gang Scraper Bar – 94" – (2388mm) 10 Blade Gang Scraper Bar – 105" – (2667mm) 11 Blade Gang Scraper Bar – 115-3/4" – (2940mm) 12 Blade Gang Scraper Bar – 126-3/4" – (3219mm)	* * * * * *
	DS69-4 DS82-4 DS94-4 DS106-4 DS119-4 DS131-4 DS143-4	<u>SCRAPER BARS FOR 12" SPACING – 3/16" WALL TUBING</u> 6 Blade Gang Scraper Bar – 69-3/4" – (1772mm) 7 Blade Gang Scraper Bar – 82" – (2083mm) 8 Blade Gang Scraper Bar – 94" – (2388mm) 9 Blade Gang Scraper Bar – 106-3/4" – (2711mm) 10 Blade Gang Scraper Bar – 119" – (3023mm) 11 Blade Gang Scraper Bar – 131" – (3327mm) 12 Blade Gang Scraper Bar – 143-3/4" – (3651mm)	* * * * * *
3	DG5309	5/8" x 2" (15.7 x 50.8mm) U-Bolt	*
4	BN062	5/8" N.C. (15.7mm) Hex Nut	*
5	BW062L	5/8" (15.7mm) Lockwasher	*
6	DG5296	Straight Scraper Mount Plate	*
7	DG5379	7/8" x 7" x 5-7/8" (22 x 178 x 149mm) Long U-Bolt (plated)	*
8	BW087L	7/8" (22mm) Lockwasher	*
9	BN087	7/8" N.C. (22mm) Hex Nut	*
10	DG7190	Wide Pan Scraper	*
11	DG7194	Heavy Duty Scraper Holder – Wide Pan Scraper	*
12	B050012C	1/2" x 1-1/4" N.C. (12.7 x 31.7mm) Carriage Bolt	*

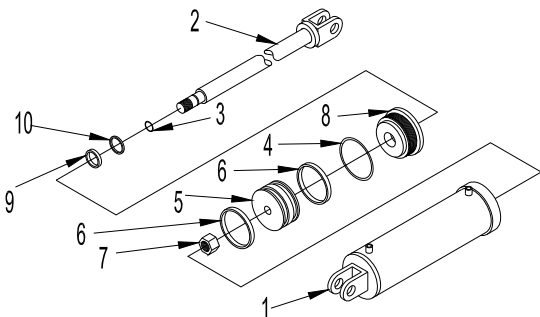


HYDRAULIC SYSTEM ASSEMBLY

REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D
1	303	4" x 12" (102 x 305mm) Hydraulic Cylinder c/w (2) Pins #DR5262 - See Break Down Below	1
2	DR5262	1-1/4" Dia. x 4-3/4" (31.7 x 121mm) Pin	2
3	DL9777	1/2" (12.7mm) N.P.T. x 90 Degree Street Elbow	2
4	D3047	1/2" x 213" (12.7 x 5410mm) Hydraulic Hose	1
5	L2964	1/2" x 198" (12.7 x 5029mm) Hydraulic Hose	1
6	BP31175	5/16" x 1-3/4" (7.87 x 44.4mm) Cotter Pin	4
7	C50719	Whoa Stop Depth Control Package - 10-3/4" (273mm)	1
8	C50711	1" (25.4mm) Depth Stop	1
9	C50712	1-1/2" (38mm) Depth Stop	1
10	C50714	2" (50.8mm) Depth Stop	2
11	C50717	4-1/4" (108mm) Depth Stop	1
12	DL9771	Hose Retainer	1
13	BO50012	1/2" x 1-1/4" N.C. (12.7 x 121mm) Hex Bolt	1

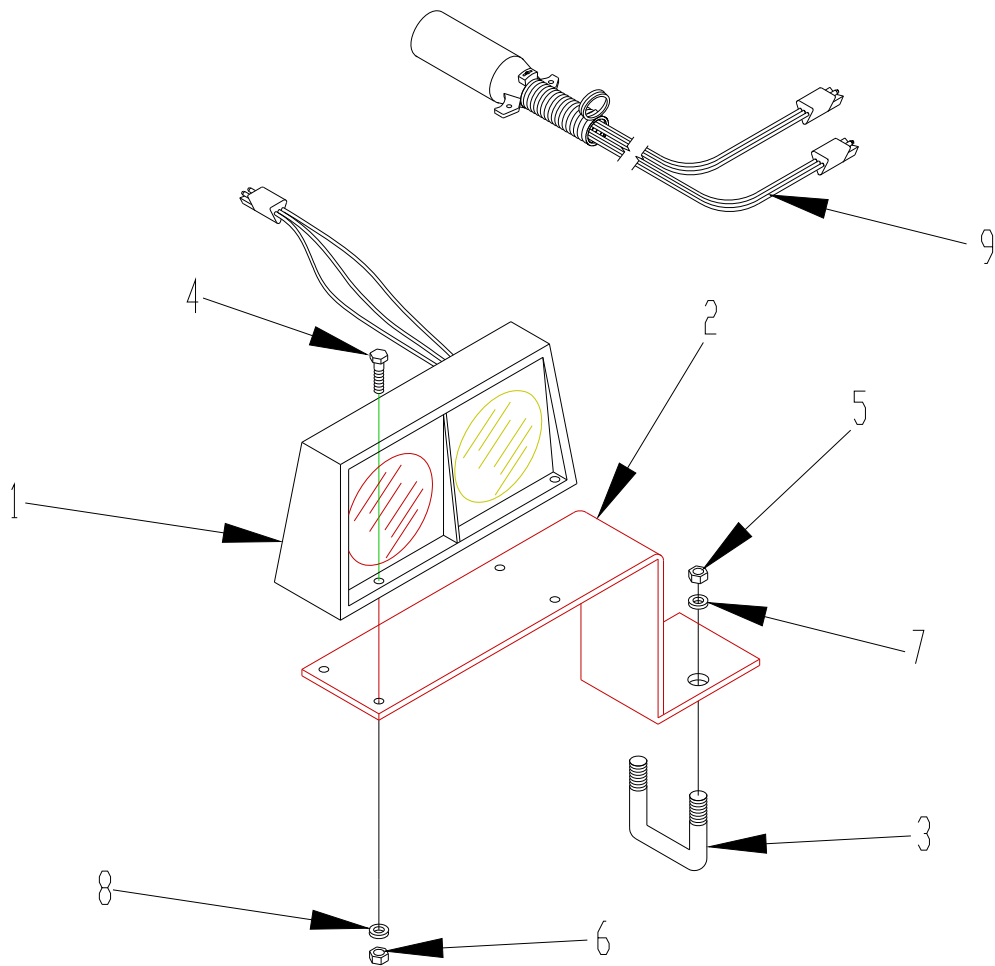
4" x 12" ROCKSHAFT CYLINDER ASSEMBLY – (Part No. 303)

REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D
1	40TU11	Tube Assembly 4" x 12" (102 x 305mm)	1
2	10SH57	Shaft 1-3/4" x 12" Lg. W/ 1" (44 x 305 x 25.4mm) Stub	1
3	100R13	O-ring 1" I.D. x 1-1/4" O.D. x 1/8" (25.4 x 31.7 x 3.0mm)	1
4	100R17	O-ring 3-5/8" I.D. x 4" O.D. x 3/16" (91.9 x 102 x 4.6mm)	1
5	40PB5	4" Dia. x 2-7/8" (102 x 72.9mm) Lg.	1
6	40CU3	U-cup 3-1/2" I.D. x 4" O.D. x 3/8" (88.9 x 102 x 9.39mm) Deep	2
7	10NU4	1" (25.4mm) - 14 U.N.S. Hex. Nut	1
8	40HP4	4-1/2" Dia. x 2-7/8" (114 x 72.9mm) Lg.	1
9	10RS3	Rod Seal 1-3/4" I.D. x 2-1/8" O.D. x 3/8" (44.4 x 55.3 x 9.39mm) Deep	1
10	10WS3	Wiper Seal 1-3/4" I.D. x 2-1/8" O.D. x 3/16" (44.4 x 55.3 x 4.57mm) Deep	1



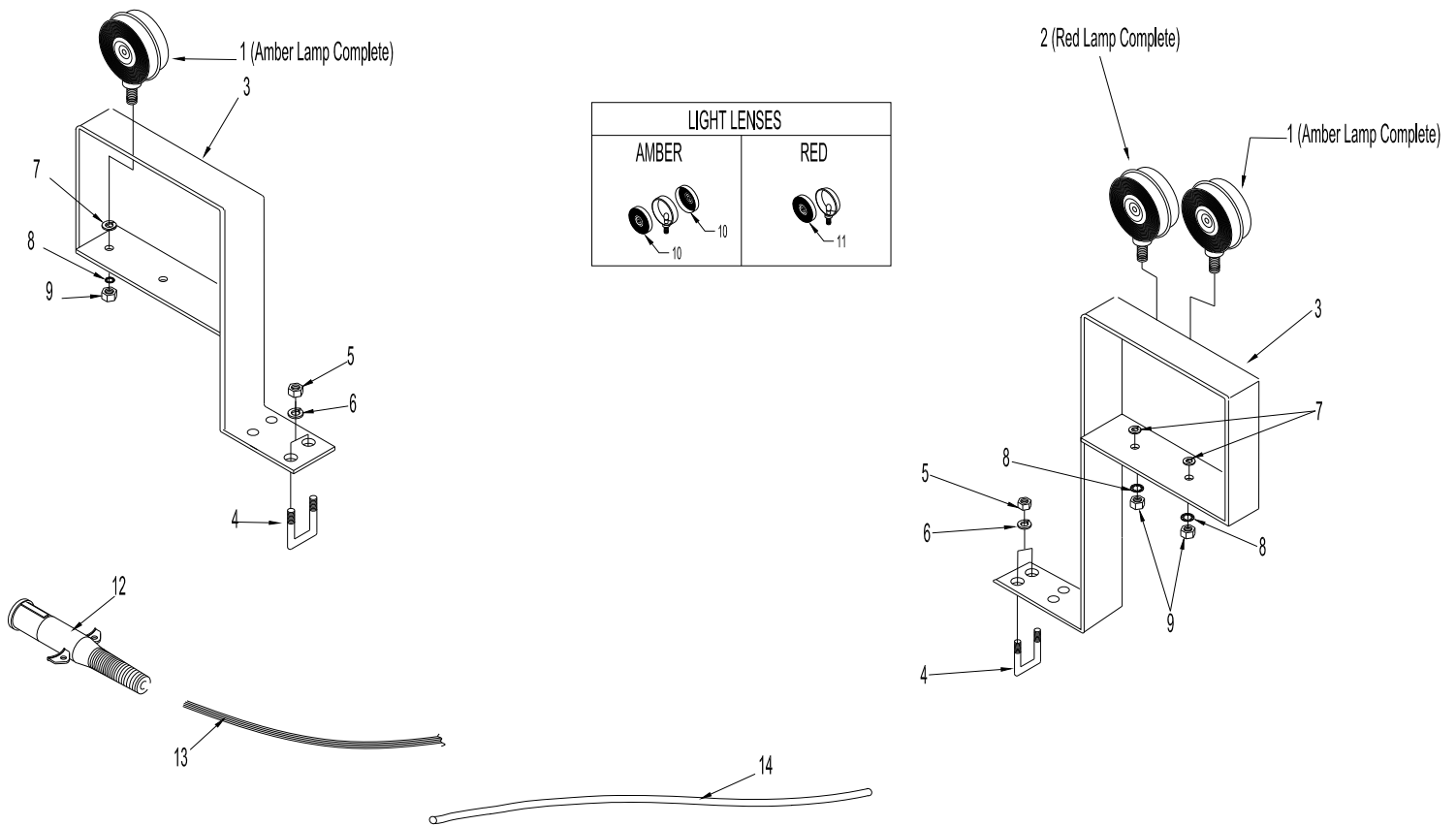
SEAL KIT - FOR 4" x 12" (102 x 305mm) CYLINDER

PART NO.	DESCRIPTION	QTY. REQ'D
4017N4	40CU3 - U-cup 3-1/2" I.D. x 4" O.D. x 3/8" (88.9 x 102 x 9.39mm) Deep	2
	100R23 - O-ring 3-5/8" I.D. x 4" O.D. x 3/16" (91.9 x 102 x 4.57mm)	1
	100R13 - O-ring 1" I.D. x 1-1/4" O.D. x 1/8" (25.4 x 31.7 x 3.0mm)	1
	10RS3 - Rod Seal - 1-3/4" I.D. x 2-1/8" O.D. x 3/8" (3.0 x 53.8 x 9.39mm) Deep	1
	10WS3 - Wiper Seal 1-3/4" I.D. x 2-1/8" O.D. x 3/16" (3.0 x 53.8 x 4.57mm) Deep	1
	100R19 - O-ring 1-1/8" I.D. x 1-1/4" (28.4 x 31.7mm) O.D.	1



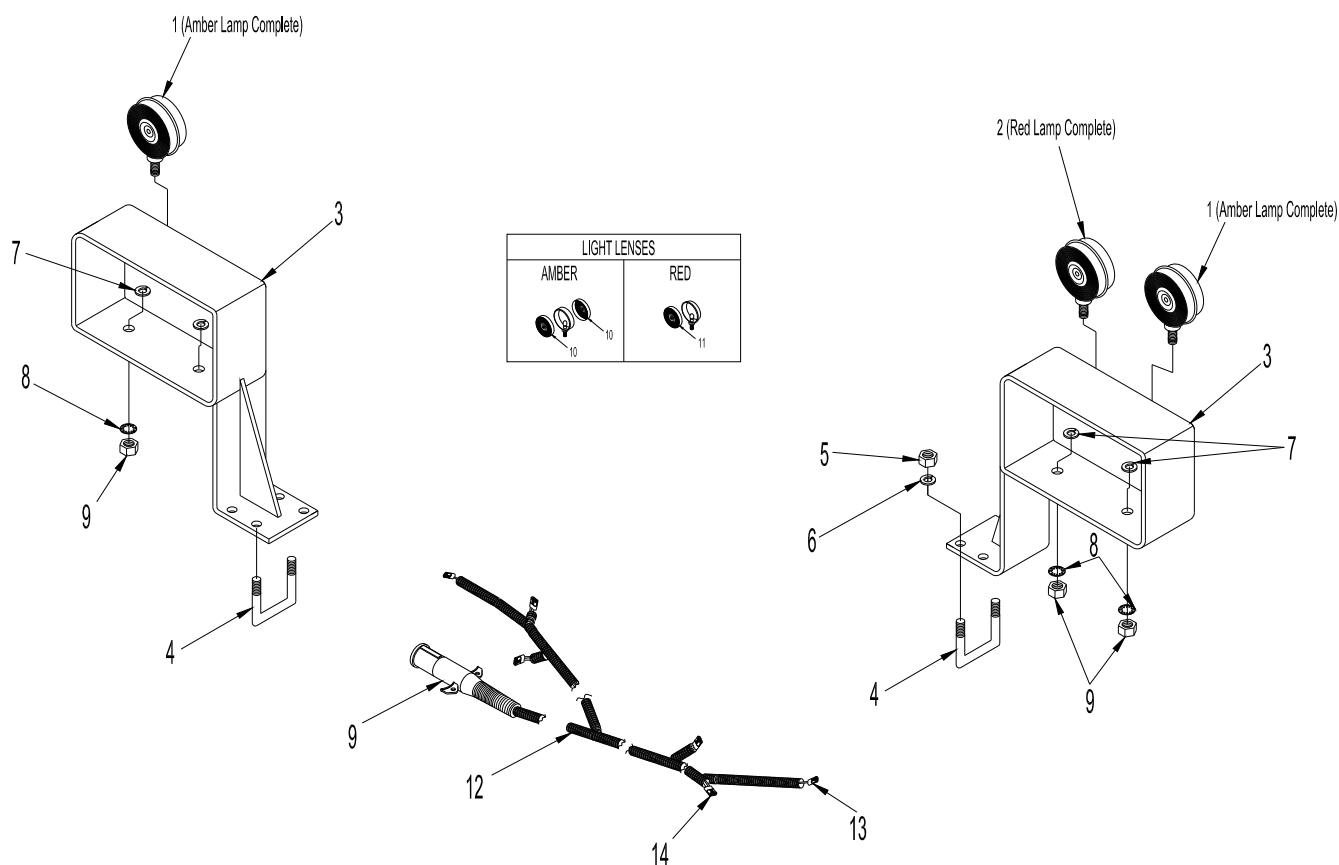
DISC LIGHT KIT
(used prior to 2002)

REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D
1	D7170	RED & AMBER LIGHTS	1
2	D7171	LIGHT BRACKET	1
3	DG5308	1/2" x 2" (12.7 x 50.8mm) U-BOLT	1
4	B025012	1/4" x 1-1/4" (6.35 x 31.7mm) HEX BOLT	4
5	BN050	1/2" N.C. (12.7mm) HEX NUTS (Plated)	2
6	BN025	1/4" N.C. (6.35mm) HEX NUTS (Plated)	4
7	BW050L	1/2" (12.7mm) LOCKWASHERS	2
8	BW025L	1/4" (6.35mm) LOCKWASHERS	4
9	D7172	ELECTRICAL CORD WITH RECEPTACLE END	1



SAFETY LIGHT KIT (used 2002 to 2008)

REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D
1	LK6422	AMBER LAMP c/w WASHER AND NUT	2
2	LK6401	RED LAMP c/w WASHER AND NUT	1
3	LK6396	LAMP MOUNT BRACKET	2
4	DG5308	1/2" x 2" (12.7 x 50.8mm) U-BOLT	4
5	BN050	1/2" N.C. (12.7mm) HEX NUTS (Plated)	4
6	BW050L	1/2" (12.7mm) LOCKWASHERS	4
7	LK6407	1-1/8" x 1/2" (28.6 x 12.7mm) RUBBER WASHER	3
8	---	1/2" (12.7mm) STARWASHER	3
9	LK6407	1/2" (12.7mm) HEX NUT – N.F. THREAD	3
10	LK6409	AMBER LENS – for AMBER LAMPS	4
11	LK6410	RED LENS – for RED LAMPS	1
12	LK6423	MALE PLUG COMPLETE	1
13	LK6408	ELECTRICAL WIRE – (white/yellow/brown/green) – SUPPLIED IN BULK – STRAPPING AND CUTTING REQUIRED	1
14		PLASTIC LOOM	1



SAFETY LIGHT KIT (Optional)
(used 2008 and Later)

REF. NO.	PART NO.	DESCRIPTION	QTY. REQ'D
1	LK6426	AMBER LAMP c/w WASHER AND NUT	2
2	LK6425	RED LAMP c/w WASHER AND NUT	1
3	LK6396	LAMP MOUNT BRACKET	2
4	DG5308	1/2" x 2" (12.7 x 50.8mm) U-BOLT	4
5	BN050	1/2" N.C. (12.7mm) HEX NUTS (Plated)	4
6	BW050L	1/2" (12.7mm) LOCKWASHERS	4
7	LK6407	1-1/8" x 1/2" (28.6 x 12.7mm) RUBBER WASHER	3
8	---	1/2" (12.7mm) STARWASHER	3
9	LK6423	MALE PLUG COMPLETE	1
10	LK6429	AMBER LENS – for AMBER LAMPS	4
11	LK6430	RED LENS – for RED LAMPS	1
12	LK6427	WIRING HARNESS c/w PLUGS	1
13	A75919	2 - PIN PLUG - FEMALE	2
14	A75899	3 – PIN PLUG - FEMALE	2